

File extension what will be shown on "Open "

cnc.*iso.*los.*mpg.*unp

☒ Name	LOS - Flame cutting	los	Sort	Save	Delete
CUTTING PROCESS	COC				
Tool offset ON	0				
Tool offset OFF	0				
Tool ON	7				
Tool OFF	8				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	0				
Height control OFF	0				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection ON	0				
Labeling: Tool offset ON	0				
Labeling: Height control ON	0				
Labeling: Tool ON	0				
Labeling: Rapid traverse ON	0				
Labeling: Station number	0				
3 burners: Tool offset ON	0				
3 burners: Height control ON	0				
3 burners: Left ON	0				
3 burners: Central ON	0				
3 burners: Right ON	0				
MARKING PROCESS	COC				
Tool offset ON	11				
Tool offset OFF	12				
Tool ON	9				
Tool OFF	10				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	45				
Height control OFF	46				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection OFF	0				
Labeling: Tool offset OFF	0				
Labeling: Height control OFF	0				
Labeling: Tool OFF	0				
Labeling: Rapid traverse OFF	0				
3 burners: Station number	0				
3 burners: Tool offset ON	0				
3 burners: Height control OFF	0				
3 burners: Left OFF	0				
3 burners: Central OFF	0				
3 burners: Right OFF	0				

gining code: %

0||/

End codes

☐ Compensation

☒ Speed.

☐ Cut/Mark.

☒ Left

☐ Comments

☐ D-1mm.

☐ To NC.

☐ Stop ->0

☐ Rapid marking

☐ Stab.

☒ Return to zero

☐ Evennes

☐ Labeling

☐ Up to markii

☐ Angle

☐ Param.

☐ Bevels

☐ Automat

☐ H control

☐ Cutting

☐ Delay

☐ Speed

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Roger Shaw



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