

INSTRUCTION MANUAL

Please Carefully read all the instructions in this manual.
Please place this manual in a convenient location for easy reference.

SPECIFICATION

- Power Supply: 85~265VAC 50/60HZ, 3-5VDC or 24VAC (available on request)
- Input : Thermocouple(K, E, J, N, Wc3, Ra25, S, T, R, B, J) Pt100(Up to 800 K)
- Voltage and Current: 0~5VDC, 0~15VDC, 0~50mA, 0~20mA, 0~20mA, 0~15VDC, 1~5VDC, 4~20mA
- Display: Dual line 4-digits LED display
- Output: RELAY/SSR/DrivE/4~20mA/0~5VDC/0~15VDC/1~5VDC(specific when order)
- Power consumption: 500 maximum
- Control method: PID, ON/OFF(P+O), Time proportional control(T+O, O+O)
- Measuring accuracy: 0.2%F.S
- Decimal points for all input signals: 0.1 resolution for thermocouple, 0.1 resolution for RTD, 0.001 for analog input
- Modbus RTU RS-485 communication, 5VSPV 4~20mA Re-transmission
- Output bar graphic indication for analog output such as 4~20mA only
- Controller can display based on Centigrade or Fahrenheit, switchable between each other,
- Alarm Standby function integrated
- Power up overshoot suppression function integrated
- Analog output buffer function
- ON/OFF Control, Set P=0, O.U. will be changed as on/off control, Check manual P=1 parameter P⁺ . Position difference is PYS, when heating PVS=SV, OUT stop, when PV<SV-HYS, OUT start, timing for OUT1. When Cooling PVS=SV+HYS, output start, when PV<SV, output stop.
- When analog signal output, can using output buffer function when in some special control position, which can make output more stable. (Check manual 05.1 level 2 HMT parameter, and 05.3 level 2. InPy parameter)

1. Unique Features

Power Up Overhead Suppression

The overshoot is maximum when controller just powers up, and the PV is getting closer to SV. This controller differs, a useful feature for applications where the overshoot should be minimized.



The figure 1 shows significant overshoot after PV reaches to SW, this is harmful to some of system, MTA offers a feature to suppress the overshoot

LED display and indicator built together on one PCB board



The LED display and LED indicators was built as one panel, most of controller with their LED display and LED indicator installed separately, the chance of the malfunction is high. This connector with all the display and indicator units built together on board, makes it easier to install and easy to test with higher reliability.

PVSW Pa-Transmission/Rational function:



The PV or IV value can be re-transmitted as analog signal 0-5VDC, 0-10VDC, 4-20mA, and the re-transmission signal can be fed to recorder or digital display.

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This controller offers display based on Celsius and Fahrenheit, all, can the display is switchable between C and F

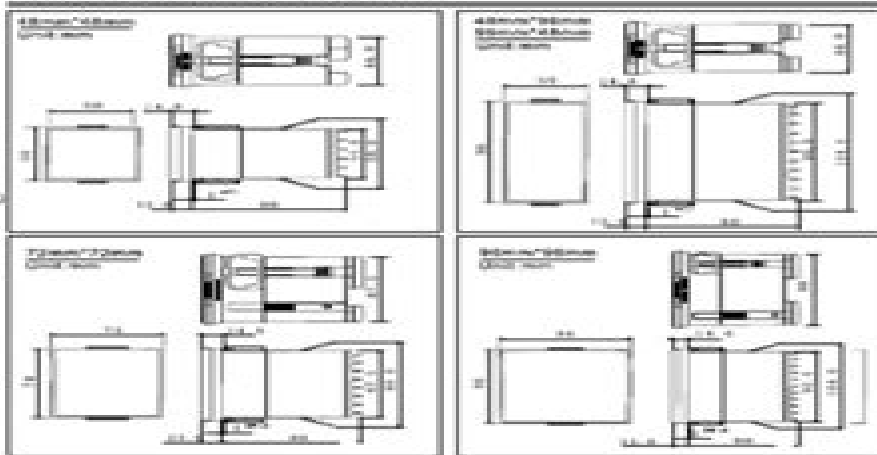
Decimal points for all input signals

The decimal points display is available for all input signals. For TC and RTD sensors, the resolution is 0.1 for analog signal, the resolution is 0.001

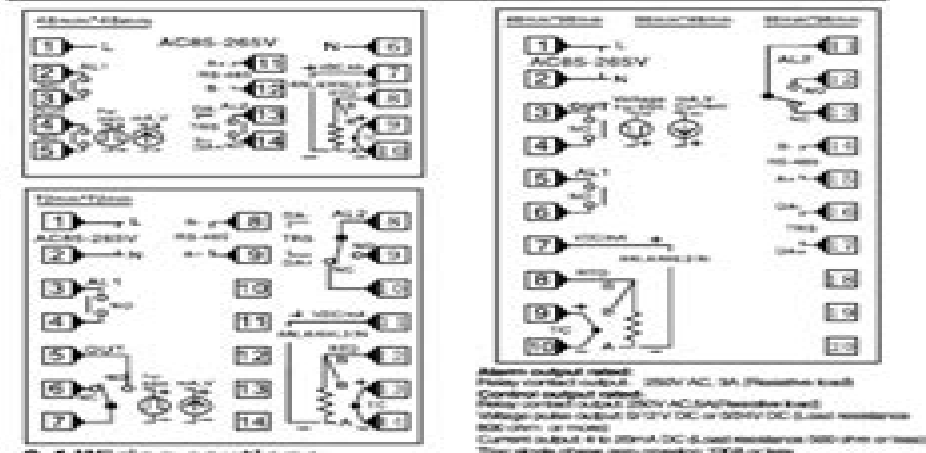
Output restriction for analog output

Controller offers a function when output is analog such as 4-20mA, to maintain a stable system, the output changing rate can be restrained in a certain range, for example, if the output changes from 4mA to 8mA in 1 seconds, then the changing rate is 4mA/S, the changing rate can be restrained within 5% means in the next seconds, the output only changes between 4mA*(1-5%) to 4mA*(1+5%) which is 3.8mA to 4.2mA.

2. MOUNTING SIZE



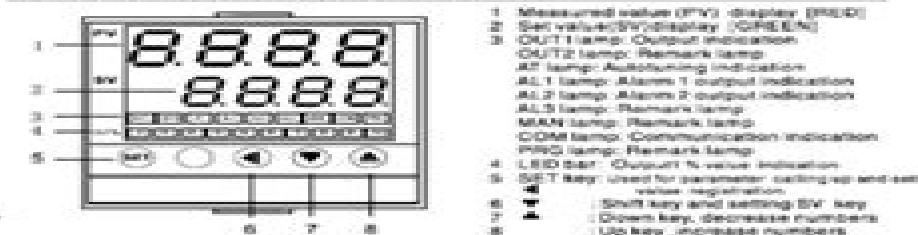
3. WIRING



3.1 Wiring cautions



4. PANEL DESCRIPTION



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N Noddings



Mta Supervisor Manual 3608:

Embracing the Song of Term: An Psychological Symphony within **Mta Supervisor Manual 3608**

In some sort of eaten by displays and the ceaseless chatter of quick interaction, the melodic splendor and emotional symphony created by the prepared word usually fade in to the back ground, eclipsed by the constant sound and disturbances that permeate our lives. Nevertheless, set within the pages of **Mta Supervisor Manual 3608** a charming fictional value filled with organic feelings, lies an immersive symphony waiting to be embraced. Crafted by a masterful musician of language, this charming masterpiece conducts visitors on a psychological trip, skillfully unraveling the hidden tunes and profound affect resonating within each cautiously constructed phrase. Within the depths of the moving examination, we can explore the book is key harmonies, analyze its enthralling publishing fashion, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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