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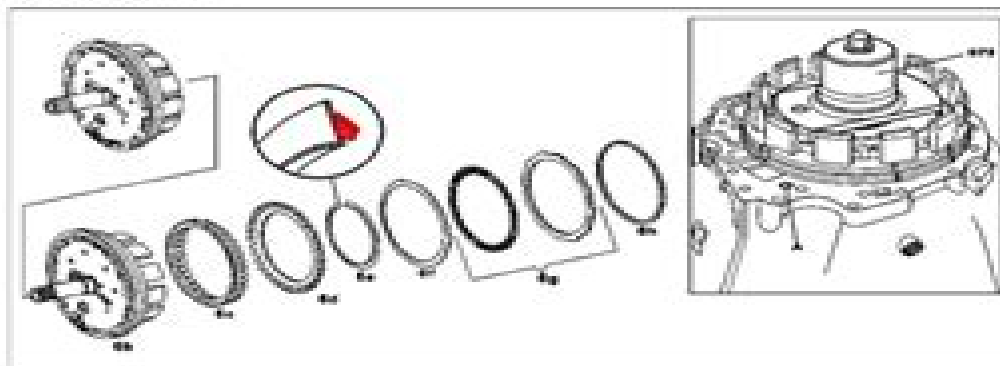
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A027 90-P-0270A

TRANSMISSION T22-6

Dismantling and assembling multi-disk brake B1

2.11.06



- Ab External plate-connect multi-disk brake B1
Bb Pinion
Bc Spring washer back pressure (pinion)
Bd Snap ring
Bf Spring washer multi-disk pack

- Bg Multi-disk pack
Bh Snap ring
Bj Assembly device

- A Oil pressure supply multi-disk brake B1

Modification notes

Oil 554	Pinion support bush for setting compression	Transmission T22-6 up to 02.04.02 refers to page 50	A027 90-P-0270A-001 02.01.02-02.04.02
Oil 552	Multi-disk brake for B1, B1.1 and B1.2 changed		

Step	Description	Check	Reference
1	Remove snap ring (Bb)		
2	Remove multi-disk pack (Bg) and spring washer (Bc) from external plate carrier	1. Check multi-disks for scratch marks and wear	
3	Place assembly device (Bj) on spring washer (Bd) and tension until the snap ring (Bb) is engaged	2. Assembly device	Illustration 10.500
4	Remove snap ring (Bb)		
5	Remove pinion (Bb) from the external plate carrier by carefully blowing compressed air into the borehole		
6	Assemble		
7	Insert pinion (Bb) in external plate carrier	1. Insert pinion (Bb) in external plate carrier. Replace if necessary. 2. Press in the pinion with the assistance of the spring washer (Bc) and the assembly device (Bj)	
8	Insert spring washer (Bc)	3. Insert spring washer with the assistance of the assembly device	Illustration 10.500
9	Place assembly device (Bj) on spring washer (Bc) and tension until the groove of the snap ring is engaged	4. Assembly device	
10	Insert snap ring (Bb)	5. The outer edge of the snap ring must point towards the multi-disk pack. After installing, check snap ring for correct mesh	
11	Insert spring washer (Bc) and multi-disk pack (Bg) in the external plate carrier and measure	6. Observe outer multi-disk sequence (inserting and measuring multi-disk pack B1) (Illustration 10.500 up to 01.04.02) 7. Pressing rod	A027 90-P-0270A-001 02.04.02-02.04.02

Mercedes Benz C Class W203 Service Manual Spanich

A. K. Legg



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