

- (2) Assemble micrometer tool bit setting gage.

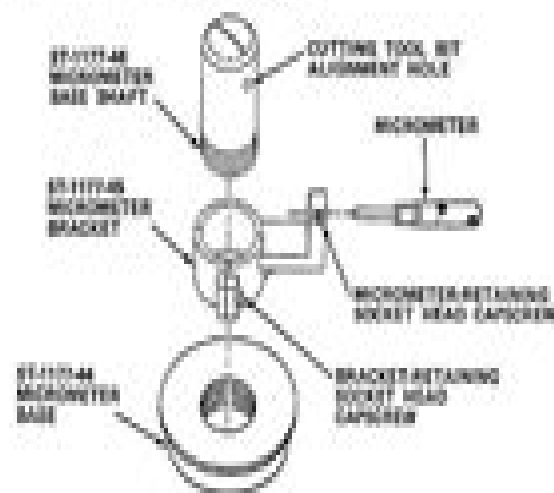


FIGURE 1

- (a) Place 57-1171-48 micrometer base shaft through 57-1171-49 micrometer bracket and screw shaft into 57-1171-44 micrometer base. Tighten securely.
- (b) Align cutting tool bit alignment hole in micrometer base shaft with hole in micrometer bracket.
- (c) Secure bracket to base shaft with socket head cap screw.

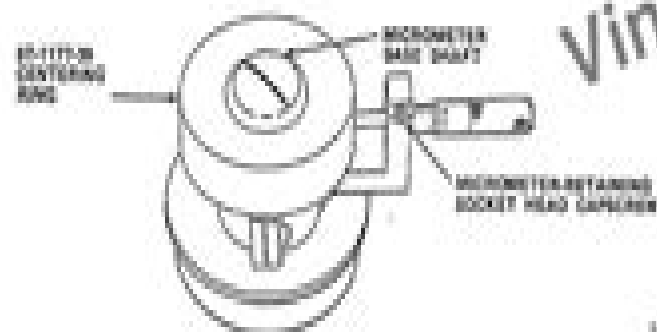


FIGURE 2

- (d) Slide 57-1171-50 centering ring over micrometer base shaft.
- (e) Install micrometer in micrometer bracket. Loosen micrometer retaining socket head cap screw some.
- (f) Adjust micrometer spindle to 4.750 in. (120.650 mm).
- (g) Hold micrometer spindle against centering ring and tighten micrometer retaining socket head cap screw.

- (h) Back off micrometer (reverse then recheck dimension).

- (i) Remove centering ring.

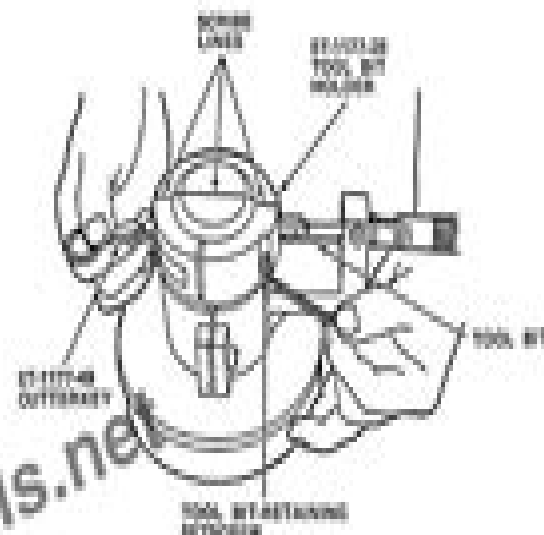


FIGURE 3

- (j) Slide 57-1171-28 tool bit holder onto micrometer base shaft.
- (k) Align screw line on tool bit holder with screw line on base shaft. This aligns through-hole in base shaft with tool bit hole in holder.
- (l) Select tool bit holder which is short enough so it does not extend the back of tool holder.
- (m) Insert tool bit into bit holder.

#### CAUTION

TO PREVENT CHIPPING OF BIT, DO NOT TIGHTEN MICROMETER SPINDLE AGAINST TOOL BIT POINT.

- (n) Set micrometer to 4.750 in. (120.650 mm).
- (o) With 57-1171-49 outer key inserted in through hole of base shaft, carefully push tool bit tip against micrometer spindle. Tighten tool bit retaining set screw in tool bit holder.
- (p) Back off micrometer then recheck dimension. Tool bit is now set at proper length for boring of new red caps to standard size.
- (q) Back off micrometer and remove outer holder from micrometer base.

# Manual For A Cummins 300

**M Lipman**



## **Manual For A Cummins 300:**

## **Manual For A Cummins 300** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Manual For A Cummins 300**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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