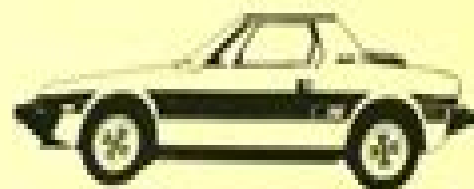


X1/9

BERTONE

SERVICE

MANUAL



Engine: Specifications

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VALVE SPRINGS

	INLET SPRING	EXHAUST SPRING
Valve spring installed height (in) (mm)		
at least of	85.7 (in) (218.6 (mm))	1.457 (in) (36.9 (mm))
Valve spring installed height (mm)	1.335 (in) (33.9 (mm))	
at least of	121 (in) (306.5 (mm))	1.084 (in) (27.5 (mm))
Minimum compression load, referred to height (in)	88 (in) (224 (mm))	75 (in) (190 (mm))

VALVE MECHANISM - CAMSHAFT

Description	in	mm
Diameter of bearing bores in head - drive end - intermediate, drive end - middle - intermediate, flywheel end - flywheel end	1.9827 to 1.9836 1.9891 to 1.9900 1.9968 to 1.9976 1.9947 to 1.9957 1.9725 to 1.9735	25.000 to 25.019 47.000 to 47.025 48.100 to 48.205 48.200 to 48.405 46.500 to 46.605
Diameter of camshaft journals - drive end - intermediate, drive end - middle - intermediate, flywheel end - flywheel end	1.9787 to 1.9795 1.9872 to 1.9879 1.9894 to 1.9901 1.9830 to 1.9835 1.9708 to 1.9714	25.044 to 25.060 47.000 to 47.060 48.125 to 48.195 48.325 to 48.395 46.525 to 46.595
Fit between bores in head and camshaft journals - fit clearance	0.0012 to 0.0025	0.030 to 0.075
Cam lift - Intake - Exhaust	0.363 0.364	9.3 9.25
Valve clearance - Intake system - Intake system - Exhaust system - Exhaust system		12° 8.7 (0.0) 12° 8.8 (0.0) 12° 8.9 (0.0) 12° 8.1 (0.0)

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Clemens Wendtner



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