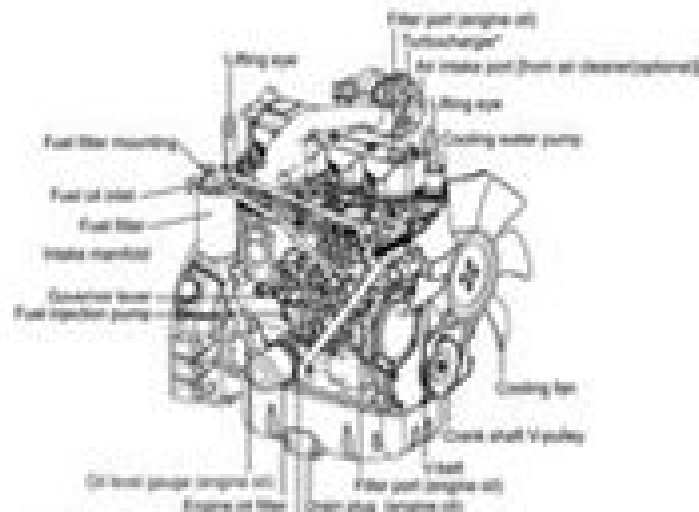


## 1.2 Engine External Views



## KOMATSU 82E series diesel engine

## Workshop (Service) Manual



Notes - This illustration shows the (D6D6E) engine with turbocharger.  
 - The drain plug (engine oil) location is shown on the engine installed on the machine and is not on the fuel injection pump side (shown illustration) or starter motor side.

- (c) Intake/exhaust valve  
 Mainly check and check damage and wear at the valve stem and seat.

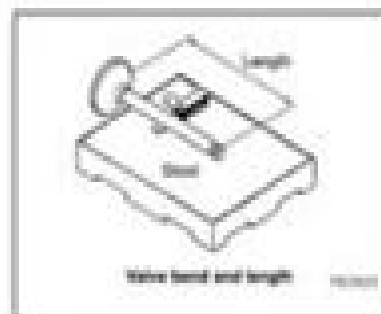
- (a) Seat contact: See (f)(1) above.  
 (b) Stem outside diameter: See (f) above.  
 (c) Valve head thickness

Model	Part	Standard	Limit
SD44E - SD46E (I valve head)	Intake	1.24 - 1.44	0.8
	Exhaust	1.20 - 1.00	0.8
SD44E (II valve head)	Intake	1.00 - 1.20	0.8
	Exhaust	1.00 - 1.20	0.8
KD44LE (I valve head)	Intake	1.44 - 1.64	1.0
	Exhaust	1.20 - 2.10	1.0



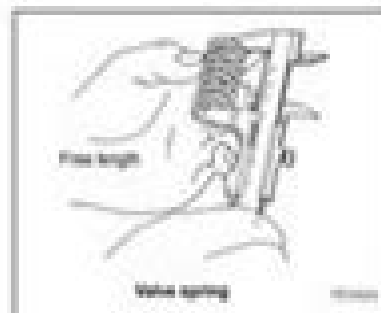
- (d) Valve stem bend

Limit	0.01
-------	------



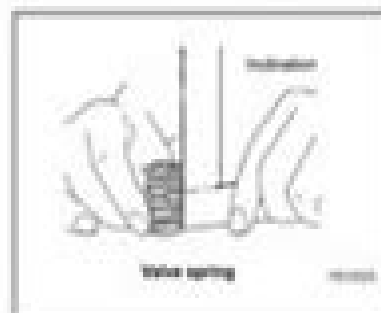
- (e) Overall length

Model	Part	Standard	Limit
SD44E - SD46E (I valve head)	Intake	97.2 - 97.8	97.0
	Exhaust	97.2 - 97.8	97.0
SD44E - SD46E (II valve head)	Intake	108.7 - 109.3	108.5
	Exhaust	108.7 - 109.3	108.5
KD44LE (I valve head)	Intake	102.3 - 103.1	102.1
	Exhaust	102.3 - 103.2	102.2



- (f) Valve spring  
 Mainly inspect damage and corrosion.

	Free length		Subma- ximum free length
	Standard	Limit	
SD44E	44.4	43.0	1.4
SD44E - SD46E KD44E - KD46E	42.0	41.0	
SD44E	57.4	56.0	1.3
KD44LE (I valve head)	54.7	54.2	1.4



# Manual Engine Komatsu Pc3

**AN Whitehead**



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