

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 Marks : 3
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig
34. A component has to bore and holes are to be drilled radially the type of jig suitable for drilling above component is.....
 Marks : 3
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....
 Marks : 3
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....
 Marks : 3
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?
 Marks:3
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be.....
 Marks : 3
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गढ़े आकार के वॉर्क को कई दिशाओं में ड्रिल करने के लिए उपयुक्त है?
 संकेत : 3
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग
34. घटक को बोर करने है और छेद को केंद्रित ड्रिल करना है ऊपर दिए गए घटक के ड्रिलिंग के लिए उपयुक्त प्रकार का जैग है.....
 संकेत : 3
 A. सॉलिड जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए ऊपरी सतह है तथा साइड पर ड्रिल करनी है। जैग का उपयुक्त प्रकार है.....
 संकेत : 3
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग
36. केंद्रित अटैचमेंट के साथ सेंटर लेन इसके लिए उपयुक्त है.....
 संकेत : 3
 A. पैर बालेंसिंग का बड़े पैमाने पर उत्पादन के लिए
 B. भारी, छोटे घटक का बड़े पैमाने पर उत्पादन के लिए
 C. टेपर घटक का उत्पादन
 D. एक सीधे टर्निंग के लिए
37. छोटी, गहरी टेपर के टर्निंग टेपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है?
 संकेत:3
 A. साइमल्टेनियस फीड विधि
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रेस्ट
 D. फॉर्म टूल
38. एक लंबे घटक को छोटे कोण के माध्यम से टेपर करने है जो उत्पादन विधि होगी.....
 संकेत : 3
 A. ट्रेसिंग विधि
 B. कंपाउंड रेस्ट
 C. टेपर टर्निंग अटैचमेंट
 D. मैनुअल फीडिंग के द्वारा

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1. Understanding the eBook Iti Question Paper Turner
 - The Rise of Digital Reading Iti Question Paper Turner
 - Advantages of eBooks Over Traditional Books
2. Identifying Iti Question Paper Turner
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iti Question Paper Turner
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iti Question Paper Turner
 - Personalized Recommendations
 - Iti Question Paper Turner User Reviews and Ratings
 - Iti Question Paper Turner and Bestseller Lists
5. Accessing Iti Question Paper Turner Free and Paid eBooks
 - Iti Question Paper Turner Public Domain eBooks
 - Iti Question Paper Turner eBook Subscription Services
 - Iti Question Paper Turner Budget-Friendly Options
6. Navigating Iti Question Paper Turner eBook Formats

- ePub, PDF, MOBI, and More
- Iti Question Paper Turner Compatibility with Devices
- Iti Question Paper Turner Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iti Question Paper Turner
 - Highlighting and Note-Taking Iti Question Paper Turner
 - Interactive Elements Iti Question Paper Turner
- 8. Staying Engaged with Iti Question Paper Turner
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iti Question Paper Turner
- 9. Balancing eBooks and Physical Books Iti Question Paper Turner
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iti Question Paper Turner
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iti Question Paper Turner
 - Setting Reading Goals Iti Question Paper Turner
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iti Question Paper Turner
 - Fact-Checking eBook Content of Iti Question Paper Turner
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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