

b. DISASSEMBLY/REASSEMBLY

- Clean the outside of the carburetor before disassembly.
- The limiter cap is cemented on the pilot screw and should not be removed unless the carburetor is overhauled.

⚠ WARNING

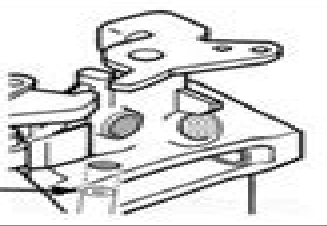
Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel.

- Keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

5 x 6 mm ACCESS SCREW

INSPECTION:
Remove access screw to clean the slow speed jet.

REASSEMBLY:
Clean thoroughly with compressed air.



PILOT JET
(nonremovable)

PILOT SCREW

REPLACEMENT: P. 6-14
Fixed-throttle models (models that do not idle) do not have a pilot screw, but still have the transition ports.

LIMITER CAP
REPLACEMENT: P. 6-14


THROTTLE STOP SCREW
ADJUSTMENT: P. 3-13

CARBURETOR BODY


CLEANING: P. 6-11
REASSEMBLY:
Clean internal passages and orifices with compressed air before installation.

FLOAT VALVE

REASSEMBLY:
Check for worn float valve seat and float valve before installation.



FLOAT VALVE



OK **REPLACE**

MAIN NOZZLE


REASSEMBLY:
Clean thoroughly with compressed air before installation.



MAIN JET

Standard main jet size: P. 2-5

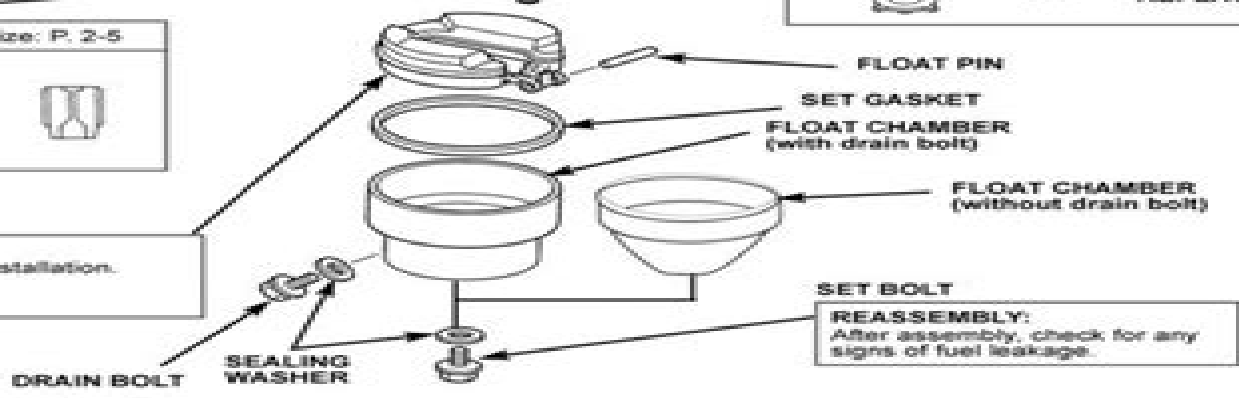
REASSEMBLY:
Clean thoroughly with compressed air before installation.



FLOAT

REASSEMBLY:
Check for smooth movement after installation.

INSPECTION: P. 6-14



SET BOLT

REASSEMBLY:
After assembly, check for any signs of fuel leakage.

Honda 160cc Engine Manual

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Table of Contents Honda 160cc Engine Manual

1. Understanding the eBook Honda 160cc Engine Manual
 - The Rise of Digital Reading Honda 160cc Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Honda 160cc Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Honda 160cc Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Honda 160cc Engine Manual

- Personalized Recommendations
 - Honda 160cc Engine Manual User Reviews and Ratings
 - Honda 160cc Engine Manual and Bestseller Lists
5. Accessing Honda 160cc Engine Manual Free and Paid eBooks
 - Honda 160cc Engine Manual Public Domain eBooks
 - Honda 160cc Engine Manual eBook Subscription Services
 - Honda 160cc Engine Manual Budget-Friendly Options
 6. Navigating Honda 160cc Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Honda 160cc Engine Manual Compatibility with Devices
 - Honda 160cc Engine Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Honda 160cc Engine Manual
 - Highlighting and Note-Taking Honda 160cc Engine Manual
 - Interactive Elements Honda 160cc Engine Manual
 8. Staying Engaged with Honda 160cc Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Honda 160cc Engine Manual
 9. Balancing eBooks and Physical Books Honda 160cc Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Honda 160cc Engine Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Honda 160cc Engine Manual
 - Setting Reading Goals Honda 160cc Engine Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Honda 160cc Engine Manual

- Fact-Checking eBook Content of Honda 160cc Engine Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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