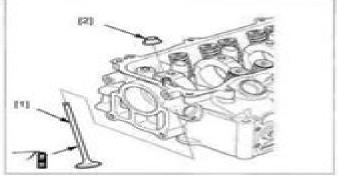
#### **ASSEMBLY**

Apply molybdenum disulfide oil to the valve stem sliding surface, and insert the valve [1] into the valve guide. Check that the valve moves up and down smoothly.

 Do not confuse the intake valve and the exhaust valve on assembly.

Install the valve spring seat [2].



Apply engine oil to the inner wall of a new valve stemseal [1].

 Note that valve stem seal A (intake side) [2] has the white spring [3] and valve stem seal B (exhaust side) [4] has the black spring [5].
 Do not confuse them on assembly.

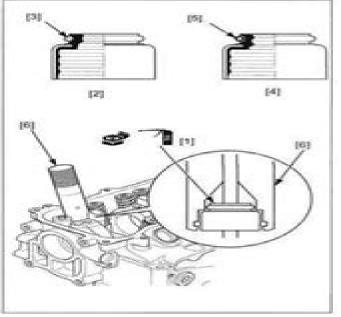
Set the valve stem seal in the special tool, and push it straight into the valve guide by hand.

TOOL: Stem seal driver [6]

07PAD-0010000

#### MOTE:

Use the 5.5 mm side of special tool.



# **Honda Bf90 Service Manual**

# **EW Minium**

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