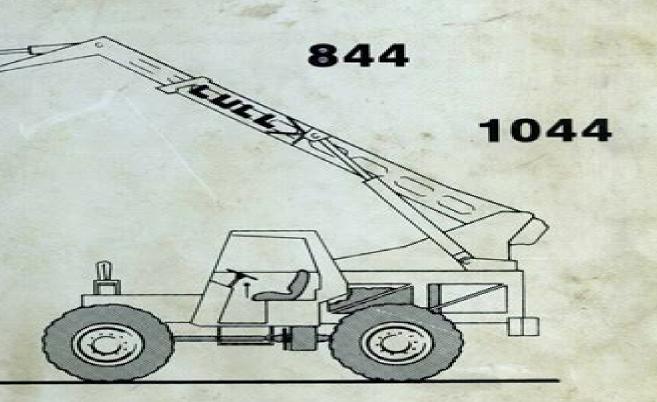
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poor cutting quality particularly wedge cuts forming in sheet metal

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