



Designation: F 584 – 87 (Reapproved 2005)

Standard Practice for Visual Inspection of Semiconductor Lead-Bonding Wire¹

This standard is issued under the fixed designation F 584; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice covers conditions for nondestructive visual inspection of the surface finish of spooled aluminum and gold wire used for making internal semiconductor device connections and hybrid microelectronic connections.

1.2 This practice specifies the recommended lighting, magnification, and specimen positioning for inspecting spooled wire under an optical microscope.

1.3 Photographs (Figs. X1.1–X1.5) are included in Appendix X1 as guides to aid the inspector in identifying particular surface conditions. These photographs are not intended as standards for specifying wire surface quality.

1.4 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

F 72 Specification for Gold Wire for Semiconductor Lead Bonding

F 487 Specification for Fine Aluminum-1 % Silicon Wire for Semiconductor Lead-Bonding

F 638 Specification for Fine Aluminum-1 % Magnesium Wire for Semiconductor Lead-Bonding

2.2 Federal Standard:

Fed. Std. No. 209B Clean Room and Work Station Require-

ments, Controlled Environment³

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

3.1.1 *chatter marks*—for the purposes of this practice—repetitive closely spaced wire surface blemishes.

3.1.2 *dark area*—for the purposes of this practice—wire surface shadowed from direct light-source illumination.

3.1.3 *fingerprint*—for the purposes of this practice—residual surface contamination deposited during handling.

4. Summary of Practice

4.1 The wire spool to be inspected is first mounted on a holding fixture that permits rotation of the spool about its axis. The spool fixture is then placed on the stage of a binocular microscope. The wire surface is illuminated with light incident at a grazing angle; the microscope and fixture are positioned so that the microscope field shows the partially shadowed wire wrap just adjacent to the brilliantly lit surface at the top of the spool.

4.2 Inspection is accomplished by slowly rotating the spool about its axis and moving the fixture over the microscope stage until the operator has viewed the entire exposed wire surface area under partially shadowed illumination.

4.3 The defects to be identified, the manner in which their presence is reported, and the manner in which the wire surface quality is to be characterized should be agreed upon by the parties to the inspection.

Note 1.—Viewing a wire spool in the partial shadow of glancing illumination is particularly revealing of surface flaws and soil. The viewing arrangement amounts to dark-field illumination with imperfections appearing as bright glints on the wire surface.

5. Significance and Use

5.1 Spooled wire viewed under bright direct lighting or in deep shadow generally exhibits a flawless appearance. Proper arrangement of the viewing angle and illumination, however, permits accurate observation of wire-surface condition. This

¹ This practice is under the jurisdiction of ASTM Committee F04 on Electronics and is the direct responsibility of Subcommittee F04.07 on Interconnection Bonding/Carrier Bonding.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from Standardization Documents Order Desk, Bldg. 4 Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094, Attn: NPODS.

F584 June 2013

Sabine Zange



F584 June 2013:

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- Chapter 3: F584 June 2013 in Everyday Life
- Chapter 4: F584 June 2013 in Specific Contexts
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6. In chapter 5, this book will draw a conclusion about F584 June 2013. The final chapter will summarize the key points that have been discussed throughout the book.

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Table of Contents F584 June 2013

1. Understanding the eBook F584 June 2013

- The Rise of Digital Reading F584 June 2013
- Advantages of eBooks Over Traditional Books
- 2. Identifying F584 June 2013
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an F584 June 2013
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from F584 June 2013
 - Personalized Recommendations
 - F584 June 2013 User Reviews and Ratings
 - F584 June 2013 and Bestseller Lists
- 5. Accessing F584 June 2013 Free and Paid eBooks
 - F584 June 2013 Public Domain eBooks
 - F584 June 2013 eBook Subscription Services
 - F584 June 2013 Budget-Friendly Options
- 6. Navigating F584 June 2013 eBook Formats
 - ePub, PDF, MOBI, and More
 - F584 June 2013 Compatibility with Devices
 - F584 June 2013 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of F584 June 2013
 - Highlighting and Note-Taking F584 June 2013
 - Interactive Elements F584 June 2013
- 8. Staying Engaged with F584 June 2013
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers F584 June 2013

9. Balancing eBooks and Physical Books F584 June 2013
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection F584 June 2013
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine F584 June 2013
 - Setting Reading Goals F584 June 2013
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of F584 June 2013
 - Fact-Checking eBook Content of F584 June 2013
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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