

8. Coat screw head mating face and thread with engine oil.
9. Place fuel drain clamp (1) in correct installation position and pre-tighten screw (2) with torque wrench to between 5 Nm and 10 Nm.
10. Coat thread and sealing cone of adapter (3) with engine oil.
11. Mount adapter (3) and use torque wrench to pre-tighten to between 5 Nm and 10 Nm.
12. Tighten screw (2) and adapter (3) to specified tightening torque of 130 Nm +10 Nm using a torque wrench.
13. Coat thread and sealing cone of HP fuel line with engine oil.
14. Mount HP line (5) and use torque wrench to tighten to the specified torque:
 - Inlet side (4): 20 Nm +5 Nm
 - Out side (6): 10 Nm +5 Nm
15. Fit cable connector.



Final steps

1. Install cylinder head cover (– Page 116).
2. Open fuel supply to engine.

6.6 Fuel System

6.6.1 Fuel system – Venting

Prerequisites

- Engine is stopped and starting disabled

Material

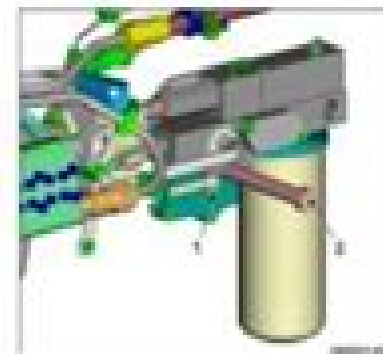
Designation / Title	Part No.	Qty.
Convent fuel		



Fuels are combustible.
Risk of fire and explosion!
• Avoid naked flames, electrical sparks and ignition sources.
• Do not smoke.

Working LP fuel system

1. Open vent plug (1).
2. Unlock fuel priming pump (2), screw out handle by turning it counter-clockwise.
3. Operate the pump with the handle (3) until bubble-free fuel emerges from the vent plug (1).
4. Close vent plug (1).
5. Screw in handle, turning it clockwise.
6. Verify that fuel priming pump (2) is locked. Handle must be tightened.



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G Orfield



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Table of Contents Mtu 12v 4000 G63 Manual

1. Understanding the eBook Mtu 12v 4000 G63 Manual
 - The Rise of Digital Reading Mtu 12v 4000 G63 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mtu 12v 4000 G63 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mtu 12v 4000 G63 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mtu 12v 4000 G63 Manual
 - Personalized Recommendations
 - Mtu 12v 4000 G63 Manual User Reviews and Ratings
 - Mtu 12v 4000 G63 Manual and Bestseller Lists
5. Accessing Mtu 12v 4000 G63 Manual Free and Paid eBooks
 - Mtu 12v 4000 G63 Manual Public Domain eBooks
 - Mtu 12v 4000 G63 Manual eBook Subscription Services
 - Mtu 12v 4000 G63 Manual Budget-Friendly Options
6. Navigating Mtu 12v 4000 G63 Manual eBook Formats

- ePub, PDF, MOBI, and More
- Mtu 12v 4000 G63 Manual Compatibility with Devices
- Mtu 12v 4000 G63 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mtu 12v 4000 G63 Manual
 - Highlighting and Note-Taking Mtu 12v 4000 G63 Manual
 - Interactive Elements Mtu 12v 4000 G63 Manual
- 8. Staying Engaged with Mtu 12v 4000 G63 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mtu 12v 4000 G63 Manual
- 9. Balancing eBooks and Physical Books Mtu 12v 4000 G63 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mtu 12v 4000 G63 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mtu 12v 4000 G63 Manual
 - Setting Reading Goals Mtu 12v 4000 G63 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mtu 12v 4000 G63 Manual
 - Fact-Checking eBook Content of Mtu 12v 4000 G63 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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