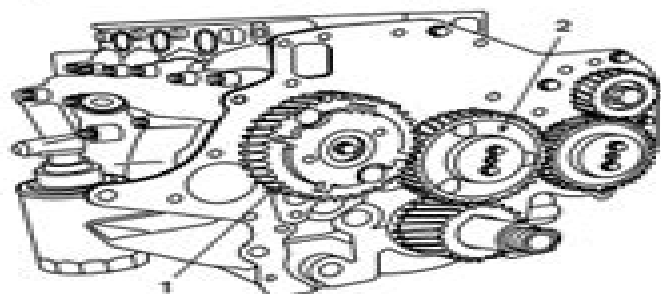


7. Camshaft assembly (1) consists of cam sensor plate, thrust plate, cam and journal. Camshaft gear is coupled with the idler gear A (2).

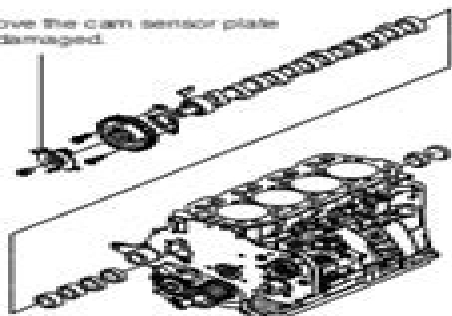


SUDEMT0204

CRANKCASE AND CYLINDER SLEEVE

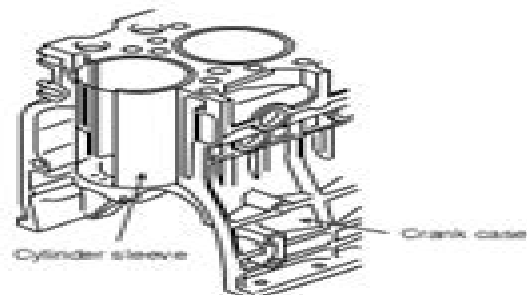
1. Crankcase is manufactured firmly with cast iron to prevent stress concentration and deformation.
2. The 5 camshaft bushes are installed to the camshaft bore of the crankcase. To facilitate the removal and installation of camshaft, inner diameter of bush is tapered to the rear side.

Do not remove the cam sensor plate unless it is damaged.



SUDEMT0205

3. Cylinder sleeve made of special cast iron is pressed fit into the crankcase.



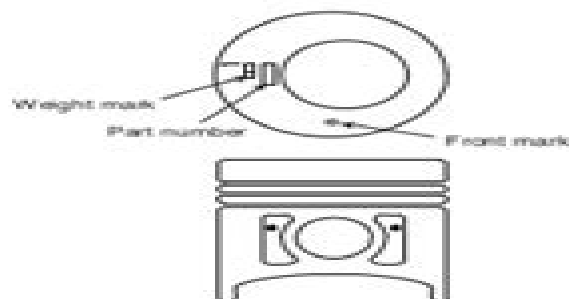
SUDEMT0206

PISTON

1. Piston pin type is full float type and piston pin is offset from thrust.
2. Marks on the piston indicate weight, part number and oversize. The front mark indicates the front direction of the engine.

NOTE

When assembling a piston, let the arrow mark (→) faced to the center of cylinder head bolt hole.



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Table of Contents Motor Hyundai D4al Manual Parts

1. Understanding the eBook Motor Hyundai D4al Manual Parts
 - The Rise of Digital Reading Motor Hyundai D4al Manual Parts
 - Advantages of eBooks Over Traditional Books
2. Identifying Motor Hyundai D4al Manual Parts
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Motor Hyundai D4al Manual Parts
 - User-Friendly Interface
4. Exploring eBook Recommendations from Motor Hyundai D4al Manual Parts
 - Personalized Recommendations
 - Motor Hyundai D4al Manual Parts User Reviews and Ratings

- Motor Hyundai D4al Manual Parts and Bestseller Lists
- 5. Accessing Motor Hyundai D4al Manual Parts Free and Paid eBooks
 - Motor Hyundai D4al Manual Parts Public Domain eBooks
 - Motor Hyundai D4al Manual Parts eBook Subscription Services
 - Motor Hyundai D4al Manual Parts Budget-Friendly Options
- 6. Navigating Motor Hyundai D4al Manual Parts eBook Formats
 - ePub, PDF, MOBI, and More
 - Motor Hyundai D4al Manual Parts Compatibility with Devices
 - Motor Hyundai D4al Manual Parts Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Motor Hyundai D4al Manual Parts
 - Highlighting and Note-Taking Motor Hyundai D4al Manual Parts
 - Interactive Elements Motor Hyundai D4al Manual Parts
- 8. Staying Engaged with Motor Hyundai D4al Manual Parts
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Motor Hyundai D4al Manual Parts
- 9. Balancing eBooks and Physical Books Motor Hyundai D4al Manual Parts
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Motor Hyundai D4al Manual Parts
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Motor Hyundai D4al Manual Parts
 - Setting Reading Goals Motor Hyundai D4al Manual Parts
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Motor Hyundai D4al Manual Parts
 - Fact-Checking eBook Content of Motor Hyundai D4al Manual Parts
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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