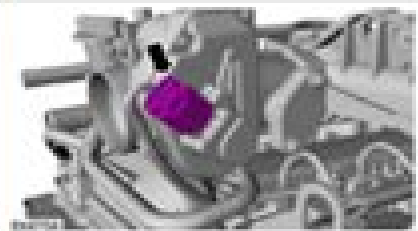


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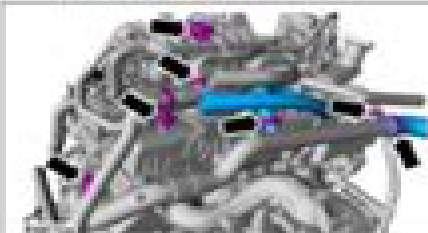
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88.

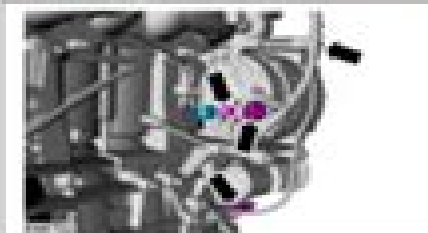


88. General Equipment: Coolant hose clamp remover/installer

89. General Equipment: Coolant hose clamp remover/installer



92. Install a new electrical connector nut cover.
Torque: 2.5 Nm



93. Install the special tool.
Special Tool(s): 303-122
General Equipment: Hydraulic jack



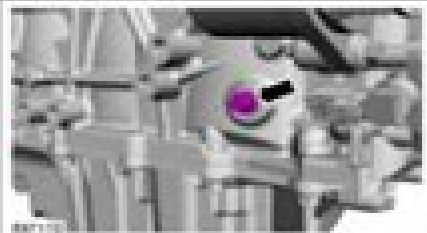
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Engine - 2.3L Duratec HE (M4)

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REMOVAL AND INSTALLATION

94. Torque: 20 Nm



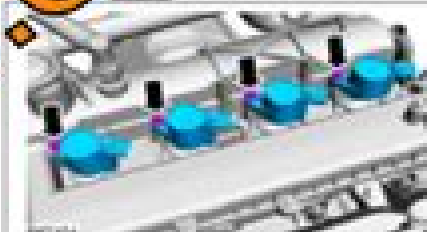
95. Special Tool(s): 303-499
Torque: 12 Nm



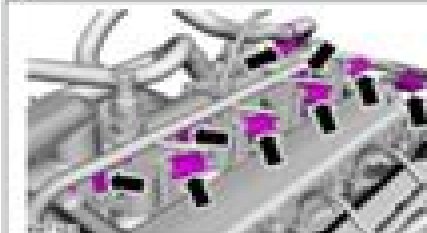
94. Torque: 12 Nm



95. Torque: 12 Nm



96.



97. Install the following items:

- Accessory drive belt
Refer to Accessory Drive Belt - 2.3L Duratec HE (M4) (303-05 Accessory Drive, Removal and Installation).
- Intake manifold
Refer to Intake Manifold (303-01 Engine - 2.3L Duratec HE (M4), Removal and Installation).

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**Haynes Group Lt Haynes Group
Lt, Martynn Randall**



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Table of Contents Ford Transit Mkworkshop Manual

1. Understanding the eBook Ford Transit Mkworkshop Manual
 - The Rise of Digital Reading Ford Transit Mkworkshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Transit Mkworkshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Transit Mkworkshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Transit Mkworkshop Manual
 - Personalized Recommendations
 - Ford Transit Mkworkshop Manual User Reviews and Ratings
 - Ford Transit Mkworkshop Manual and Bestseller Lists
5. Accessing Ford Transit Mkworkshop Manual Free and Paid eBooks
 - Ford Transit Mkworkshop Manual Public Domain eBooks
 - Ford Transit Mkworkshop Manual eBook Subscription Services
 - Ford Transit Mkworkshop Manual Budget-Friendly Options
6. Navigating Ford Transit Mkworkshop Manual eBook Formats

- ePub, PDF, MOBI, and More
- Ford Transit Mkworkshop Manual Compatibility with Devices
- Ford Transit Mkworkshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Transit Mkworkshop Manual
 - Highlighting and Note-Taking Ford Transit Mkworkshop Manual
 - Interactive Elements Ford Transit Mkworkshop Manual
- 8. Staying Engaged with Ford Transit Mkworkshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Transit Mkworkshop Manual
- 9. Balancing eBooks and Physical Books Ford Transit Mkworkshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Transit Mkworkshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Transit Mkworkshop Manual
 - Setting Reading Goals Ford Transit Mkworkshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Transit Mkworkshop Manual
 - Fact-Checking eBook Content of Ford Transit Mkworkshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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