

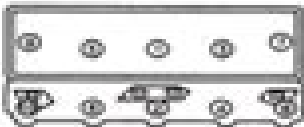
HEAD BOLT TORQUE SPECIFICATIONS

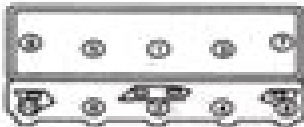
- Use 190,000 psi fasteners only.
- Wire brush bolt threads and fine stud threads to remove coating.
- Use moly or anti-seize lubricant only. DO NOT use oil.

ENGINE	FT.-LBS.	
CHEVROLET 4 Inline Design 153, 181 Engines	95	

ENGINE	FT.-LBS.	
CHEVROLET 6 Inline Design 230, 250, 292 Engines	95	

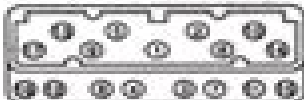
ENGINE	FT.-LBS.	
CHEVROLET V8 90° V-Design 262 Engine	65	


ENGINE	FT.-LBS.	
FORD V8 (Note: Replace worn dowel pins) 260, 289, 302 Engines (Standard Hex Head)	Long Bolts 80 Short Bolts 68	

ENGINE	FT.-LBS.	
FORD V8 (Note: Replace worn dowel pins) 302 Engine (Flanged Hex Head)	1st 25-35 2nd 45-55 3rd Turn 85-95 degrees	

ENGINE	FT.-LBS.	
FORD V8 (Note: Replace worn dowel pins) 351W Engine	95-105	

- Apply lube to both sides of washers, and under bolt heads or nuts.
- Lube bolts that go into water jackets with Teflon® sealer.
- Install studs with sealer.

ENGINE	FT.-LBS.	
CHEVROLET V8 Small Block 283, 302, 305, 307, 327, 350, 400 Engines	(Cast Iron Heads) 65 (Aluminum Heads) Short Bolts 60; Medium & Long Bolts 65	

ENGINE	FT.-LBS.	
CHEVROLET V8 Big Block 427, 454, 502, 510, 540, 572 Engines	(Cast Iron Heads) 80 (Aluminum Heads) Short Bolts 65; Medium & Long Bolts 75	

ENGINE	FT.-LBS.	
FORD V8 (Note: Replace worn dowel pins) 460 Engine	130-140	

ENGINE	FT.-LBS.	
CHRYSLER V8 318, 340, 360 Engines	95-105	

ENGINE	FT.-LBS.	
CHRYSLER V8 440 Engine	70	

Fel Pro Heat Bolt Torque Guide

Jianjun Gao



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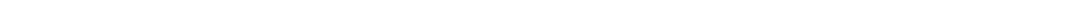
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