

- INTRODUCTION
- GENERAL SPECIFICATION
- REGULAR MAINTENANCE
- FIRE DELIVERY AND REGULATION
- SEATS
- SHEET METAL AND FENDERS
- SAFETY MARK AND CARE
- ENGINE REMOVAL
- COOLING SYSTEM
- FUEL SYSTEM AND AIR CLEANER
- DIAL SWITCH
- MULTI-POWER TRANSMISSION
- 4 SPEED TRANSMISSION
- 4 SPEED TRANSMISSION
- REAR AXLE AND BRAKES
- POWER TAKE-OFF
- FRONT AXLE
- WHEELS AND TYRES
- STEERING SYSTEM
- HYDRAULIC SYSTEM
- AUXILIARY HYDRAULICS
- LINKAGE AND CHASSIS
- ELECTRICAL SYSTEM
- INSTRUMENTS AND INSTRUMENT PANEL
- 3.4-112 DIESEL ENGINE

SHEET METAL AND FENDERS

REAR AND FRONT ASSEMBLY

Removal and Refinement (28-01-02)

Removal

1. Remove the air filter and waders covering the hood to the instrument panel.
2. Remove the front fender and waders covering the grille to the front side support.
3. Disconnect the air or cooler pipe of front or the coupling adaptor to the grille front panel.
4. Remove the battery cover panel.
5. Disconnect the headlight wiring at the light switch.
6. Fig. 7. Lift the front and grille assembly clear of the tractor as shown.

Refinement

1. Place the front and grille assembly over the tractor, leaving the grille on the fender at the front side support.
2. Connect the hood to the instrument panel with the air filter and waders and replace the fender at the front side support.
3. Reconnect the air or cooler pipe of front.
4. Reconnect the headlight wiring at the light switch and with the battery cover panel.

GRILLE AND SIDE PANELS ASSEMBLY

Removal and Refinement (28-01-03)

Removal

1. Remove the front and grille assembly as stated in operation (28-01-02).
2. If necessary, remove the air or cooler of front or stated in operation (28-01-02) and then with draw the air or cooler pipe from the grille.
3. Remove the headlight wiring from the hood.
4. Remove the fire bottle and waders covering the grille to the front and the front fender and waders each side, leaving the side panels to the front.
5. Remove the grille and side panels assembly from the front.

Refinement

1. Place the grille and side panels assembly in position on the front and secure the grille with the fire bottle and waders and the side panels with fire bottle and waders each side.
2. If necessary, with the air or cooler service adaptor and with the battery cover panel.
3. Connect the headlight wiring to the hood with the clip.
4. Refit the front and grille assembly as stated in operation (28-01-02).

GRILLE REMOVAL AND REPLACEMENT (28-01-04)

Removal

1. Remove the front and grille assembly as stated in operation (28-01-02).
 2. If necessary, remove the air or cooler as stated in operation (28-01-02) and withdraw the air or cooler pipe.
 3. Fig. 8. Release the required panel by covering the fire bottle and waders.
- NOTE** - IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.
4. Remove all traces of the old seal and adhesive from the panel.

Refinement

1. Remove the required material on the contact surface of the new seal with an approved adhesive (i.e. Bostik 176) and allow to dry completely.
2. Apply a coat of the adhesive to the new surface and allow it to become tacky.
3. Place the seal in position, covering pressure evenly for whole of length.
4. Refit the panel and secure with the fire bottle and waders.
5. If necessary, with the air or cooler pipe and the air cover.
6. Refit the front and grille assembly as stated in operation (28-01-02).

UPPER INSTRUMENT PANEL

Removal and Refinement (28-01-05)

Removal

1. Remove the battery cover panel.
2. Disconnect the air or cooler service adaptor.
3. Fig. 9. Remove the fire bottle and waders covering the lower instrument panel and remove the panel from the instrument panel as shown.
4. If necessary, remove the air or cooler service adaptor by covering the panel, seal and waders leaving the mounting brackets to the lower panel.

Refinement

1. If necessary, with the air or cooler service adaptor and secure it to the lower panel with the cover, seal and waders.
2. Fig. 9. Refit the lower panel and secure with the fire bottle and waders.
3. Reconnect the tube to the air or cooler service adaptor and with the battery cover panel.

SHEET METAL AND FENDERS

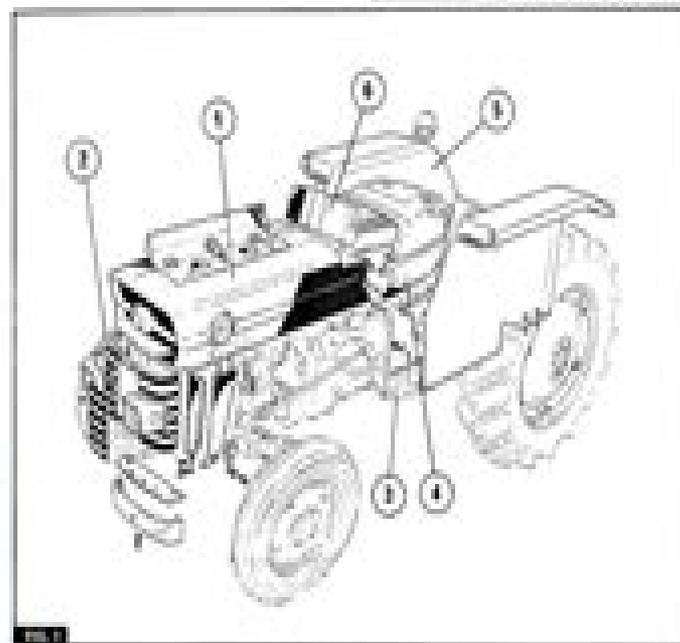


FIG. 7



FIG. 9

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Ying-Ying Zheng



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Massey-Ferguson TE 20 Service Manual Massey-Ferguson,19?? *Massey Ferguson 135 TECHNICAL SERVICE REPAIR SHOP MANUAL* ,1959-01-15 *Massey Ferguson 65 TECHNICAL SERVICE REPAIR SHOP MANUAL* ,1959-01-15

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Table of Contents Massey Ferguson 13service Manual

1. Understanding the eBook Massey Ferguson 13service Manual
 - The Rise of Digital Reading Massey Ferguson 13service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Massey Ferguson 13service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Massey Ferguson 13service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Massey Ferguson 13service Manual
 - Personalized Recommendations
 - Massey Ferguson 13service Manual User Reviews and Ratings
 - Massey Ferguson 13service Manual and Bestseller Lists
5. Accessing Massey Ferguson 13service Manual Free and Paid eBooks
 - Massey Ferguson 13service Manual Public Domain eBooks
 - Massey Ferguson 13service Manual eBook Subscription Services
 - Massey Ferguson 13service Manual Budget-Friendly Options

6. Navigating Massey Ferguson 13service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Massey Ferguson 13service Manual Compatibility with Devices
 - Massey Ferguson 13service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Massey Ferguson 13service Manual
 - Highlighting and Note-Taking Massey Ferguson 13service Manual
 - Interactive Elements Massey Ferguson 13service Manual
8. Staying Engaged with Massey Ferguson 13service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Massey Ferguson 13service Manual
9. Balancing eBooks and Physical Books Massey Ferguson 13service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Massey Ferguson 13service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Massey Ferguson 13service Manual
 - Setting Reading Goals Massey Ferguson 13service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Massey Ferguson 13service Manual
 - Fact-Checking eBook Content of Massey Ferguson 13service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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