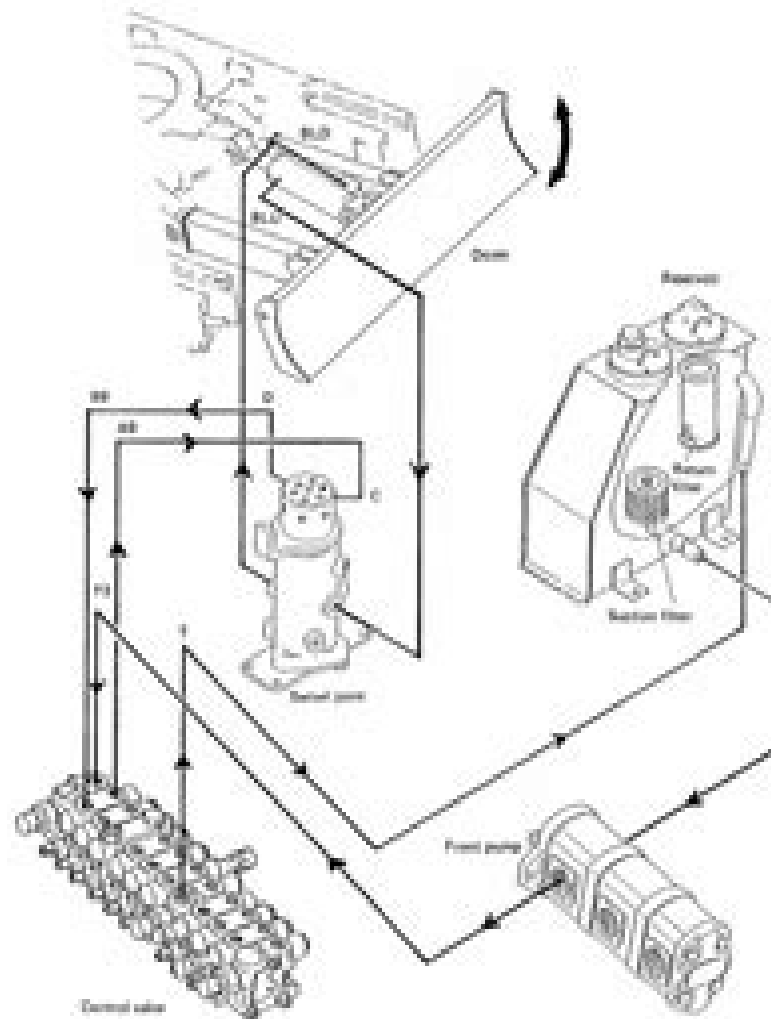


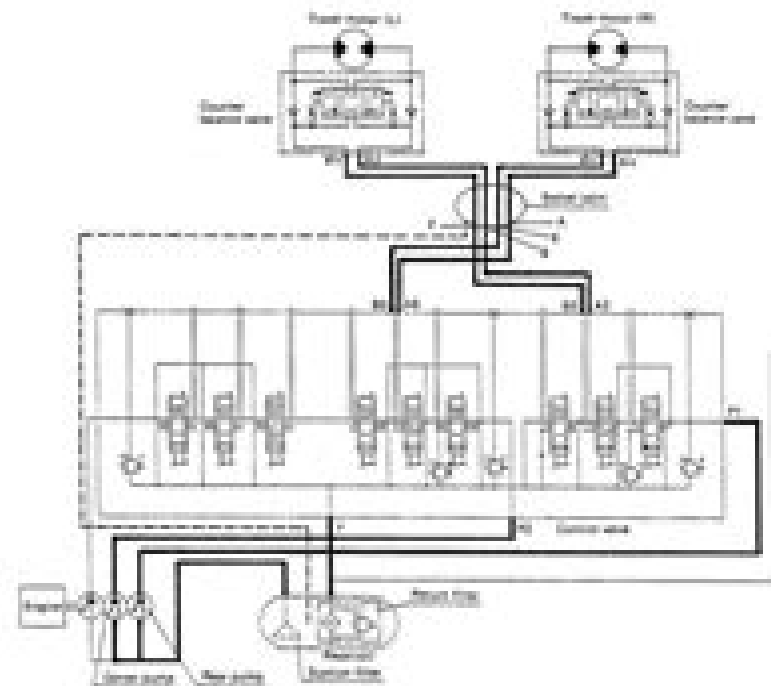
5. HYDRAULIC SYSTEM



144 —————

5. HYDRAULIC SYSTEM

2.2.2. Traveling



The main components of the traveling circuit include the hydraulic pump, control valve, swing joint, counter-balance valve, travel motor with reduction gear, etc.

Oil from the center pump is fed to the right transaxle through the control valve and the select port.

Oil from the rear pump is fed to the left travel motor through the control valve and the relief line.

When the right travel lever is pushed forward, oil from the center pump flows to PV and AS of the control valve. A part of the oil flows from PV to AV of the right travel motor. The return oil flows from SV of the travel motor to the oil tank. The return oil flows from SV of the control valve and returns to the reservoir through the return line.

When the left travel lever is pushed forward, oil from the rear pump flows to P1 and A2 of the control valve. If port of the control port and to A1 of the left travel motor. The return oil flows from B1 of the travel motor to the control port F port, B2 and T of the control valve, and returns to the reservoir through the return filter.

When the left or right hand wheel is shown spread, oil flows in the same way, except that oil is fed to the opposite part of the tread crown.

A counterbalance valve is fitted to each of the left and right travel motors. These work to hold back the machine on full and to absorb the sudden shocks on starting and stopping.

[illegible]

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Table of Contents Kubota Service Manual B17

1. Understanding the eBook Kubota Service Manual B17
 - The Rise of Digital Reading Kubota Service Manual B17
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Service Manual B17
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Service Manual B17
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Service Manual B17
 - Personalized Recommendations
 - Kubota Service Manual B17 User Reviews and Ratings

- Kubota Service Manual B17 and Bestseller Lists
- 5. Accessing Kubota Service Manual B17 Free and Paid eBooks
 - Kubota Service Manual B17 Public Domain eBooks
 - Kubota Service Manual B17 eBook Subscription Services
 - Kubota Service Manual B17 Budget-Friendly Options
- 6. Navigating Kubota Service Manual B17 eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Service Manual B17 Compatibility with Devices
 - Kubota Service Manual B17 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Service Manual B17
 - Highlighting and Note-Taking Kubota Service Manual B17
 - Interactive Elements Kubota Service Manual B17
- 8. Staying Engaged with Kubota Service Manual B17
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Service Manual B17
- 9. Balancing eBooks and Physical Books Kubota Service Manual B17
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Service Manual B17
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Service Manual B17
 - Setting Reading Goals Kubota Service Manual B17
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Service Manual B17
 - Fact-Checking eBook Content of Kubota Service Manual B17
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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