

HIGH-SPEED NEEDLE LOCKSTITCH MACHINE

DDL-5550 DDL-5530

INSTRUCTION MANUAL

Machine, Co.

Congratulations on your purchase of a JUKI sewing machine. Please read this Instruction Manual carefully before using the unit in order to get the most enjoyment and to enjoy using it for a long time.

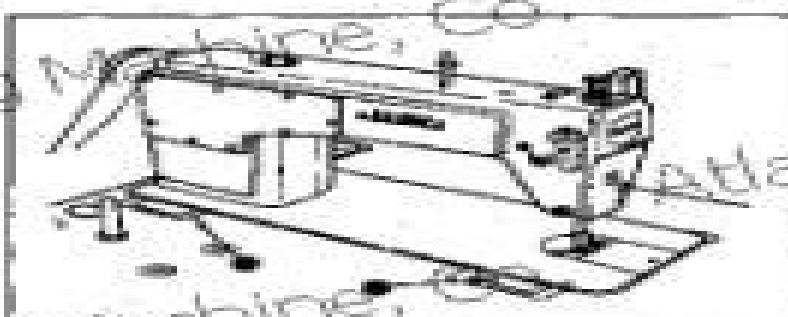
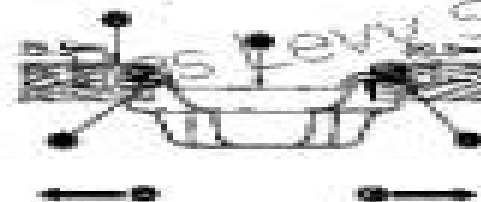
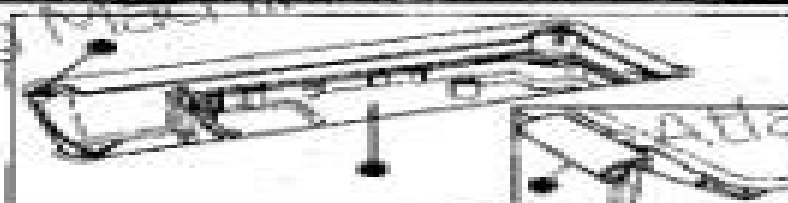
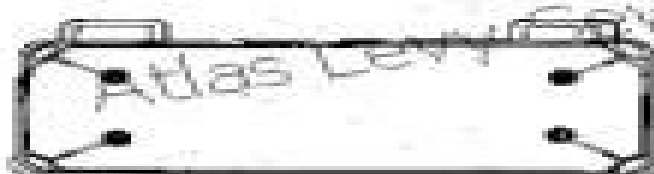
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PREPARATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the motor switch ON while observing the handwheel. The handwheel should turn counterclockwise as observed from the handwheel side.
3. Do not use a large rubber roller for the first use.
4. Confirm that the settings and phase angles on Switches are correct by checking them against the settings shown on the motor nameplate.

1. Keep your hands away from the needle when you turn the motor switch ON and when the machine is operating.
2. Do not use any objects to touch the needle when the machine is operating.
3. Be careful to turn the power switch OFF before doing the following: (a) turning the V-belt.
4. Before or after the start from the machine, make sure to turn off the motor.
5. During operation, be careful not to allow your or any other person's hands or bodies to come close to the handwheel, motor, motor switch or motor stand. Do not place anything near or on your machine to prevent it from being damaged.
6. If any abnormal sound occurs, stop working and stop the machine.

INSTALLATION



1. Installing the oil pan

- (1) The oil pan should rest on the four corners of the machine table frame.
- (2) Fix two rubber feet (●) on side (●) (position's side) using nuts (●). At the front (●) side, fix two machine feet (●) on side (●) using nuts using a rubber-band (●). Then place oil pan (●) on the front side.

- (1) Place (●) into the opening in the machine foot and in the machine head to take rubber bands (●) before placing the machine head on machine (●) on the four corners.

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