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additive manufacturing Advances in Integrated Design and Manufacturing in Mechanical Engineering II Serge Tichkiewitch, M. Tollenaere, Pascal Ray, 2010-04-02 The 33 papers presented in this book were selected from amongst the 97 papers presented during the sixth edition of the International Conference on Integrated Design and Manufacturing in Mechanical Engineering during 28 sessions Two keynote papers one presented by Professor Stephen Lu from the IMPACT Research Laboratory University of Southern California USA on Supporting participative joint decisions in integrated design and manufacturing teams and one written by Professor Stefan Rudolph from Stuttgart University about Know How Reuse in the conceptual design phase of complex engineering products or Are you still constructing manually or do you generate already automatically introduce the subject of the Conference and are followed by the different themes highlighted during the conference The design manufacturing interface Integrated design of manufacturing processes Life cycle design and manufacturing approaches Agility in design and manufacture Knowledge in engineering and Management in production systems Throughput Analysis of Manual Order Picking Systems with Congestion Consideration Christian Huber, 2014-09-03 Throughput in manual order picking systems with narrow aisles suffers from congestion as pickers cannot pass each other Only few models incorporate congestion but they have very strict assumptions In this work queueing theory is used to analyze systems with traversal routing as well as different storage policies The models are able to estimate throughput for many alternative designs in a relatively short amount of time New guidelines for narrow aisle order picking systems are introduced Encyclopedia of Computer Science and Technology Jack Belzer, Albert G. Holzman, Allen Kent, 1977-09-01 This comprehensive reference work provides immediate fingertip access to state of the art technology in nearly 700 self contained articles written by over 900 international authorities Each article in the Encyclopedia features current developments and trends in computers software vendors and applications extensive bibliographies of leading figures in the field such as Samuel Alexander John von Neumann and Norbert Wiener and in depth analysis of future directions

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