

Basic Welding Symbols and Their Location Significance								
Location Significance	Fillet	Plug or Slot	Spot or Projection	Stud	Seam	Back or Backing	Surfacing	Edge
Arrow Side								
Other Side				Not Used			Not Used	
Both Sides		Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	
No Arrow Side or Other Side Significance	Not Used	Not Used		Not Used		Not Used	Not Used	Not Used
Location Significance	Square	V	Bevel	Groove U	J	Flare-V	Flare-Bevel	Scarf for Braze Joint
Arrow Side								
Other Side								
Both Sides								
No Arrow Side or Other Side Significance		Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used

Supplementary Symbols

Weld-All-Around	Field Weld	Melt-Thru	Consumable Insert
Backing/Spacer (Rectangular)	Contour		
	Push or Flat	Convex	Concave

Identification of Arrow Side and Other Side Joint

Butt Joint	Corner Joint
T-Joint	Lap Joint

Location of Elements of a Welding Symbol

The diagram illustrates the various components of a welding symbol and their placement relative to the reference line. Key elements include:

- Finishing Symbol (F):** Indicated by a circle with a dot.
- Contour Symbol:** Represented by a line indicating the weld profile (push, convex, concave).
- Groove Weld Size:** The size of the groove or root opening.
- Depth of Bevel:** The depth of the bevel for certain types of joints.
- Specification, Process, or Other Reference (S(E)):** A code identifying the welding process or material specification.
- Tail:** An optional element used for additional information when a reference is provided.
- Weld Symbol:** The primary symbol representing the type of weld (fillet, V-groove, etc.).
- Number of Spot, Seam, Stud, Plug, Slot, or Projection Welds:** A number indicating the quantity of such welds.
- Element in This Area Remain As Shown When Tail and Arrow are Reversed:** A note about the orientation of symbols when the tail is omitted.
- Groove Angle, included Angle of Countersink for Plug Welds:** The angle of the groove or countersink.
- Root Opening: Depth of Filling for Plug and Slot Welds:** The depth of the root opening or filling.
- Length of Weld Segment:** The length of the weld segment.
- Pitch (Center-to-Center Spacing of Weld Segments):** The distance between centers of weld segments.
- Field Weld Symbol:** A symbol for field welds.
- Weld-All-Around Symbol:** A symbol for welds applied all around a part.
- Arrow Connecting Reference Line to Arrow Side Member of Joint or arrow Side of Joint:** The line connecting the symbol to the joint.

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Mechanical Drafting Standards Guide

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