

## Fundamentals

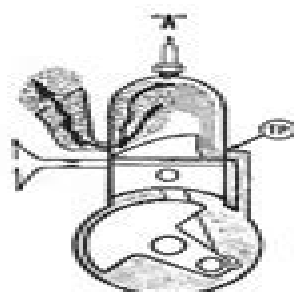
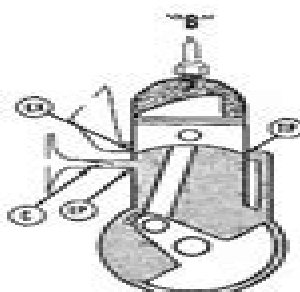


Fig. C52—Two stroke, three port engine. Principles are similar to reed valve or rotary valve types except that a third, intake port is located in cylinder wall and opened and closed by the piston skirt.

C. Carburetor  
EX. Exhaust port



IP. Intake port  
TP. Transfer port

the fuel, so that a small amount of oil in the form of a fine mist is drawn into the crankcase with each fuel charge. It should be pointed out that the new oil brought into the crankcase can do little more than supplement the losses, therefore it is necessary that the friction parts be well lubricated at the time the engine is started. The use of too much oil in the fuel mixture results in plug fouling, excessive carbon, and poor performance, as well as being wasteful.

### CARBURETION

The function of the carburetor is to atomize the fuel and mix it with the air flowing through the carburetor and into the engine. The carburetor must also meter the fuel so that the proper fuel-air ratio for different engine oper-

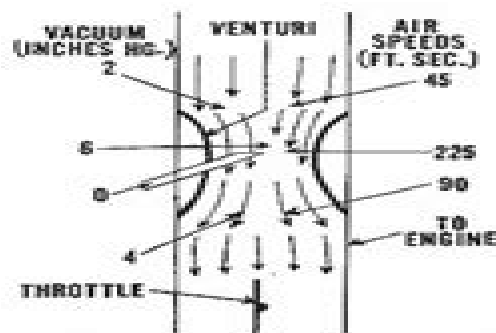


Fig. C55—Schematic view of venturi principle. Right hand figures show how air speed is increased by the restriction (venturi) while left hand figures show the accompanying drop in air pressure.

ating conditions is provided. Normal fuel-air ratios are approximately as follows:

	Fuel	Air
For starting in cold weather .....	1 lb.	7 lbs.
For idling .....	1 lb.	11 lbs.
For full load at open throttle .....	1 lb.	13 lbs.

Carburetor design is based on the venturi principle which is that a gas or liquid flowing through a necked-down section (venturi) in a passage undergoes an increase in speed and a decrease in pressure as compared to its speed and pressure in the full sized sections of the passage. This principle is illustrated in Fig. C55. Due to the low pressure at the venturi, fuel is drawn out through the fuel jet and is atomized by the stream of air flowing through the venturi.

A simple carburetor design is illustrated in Fig. C56 where flow of fuel

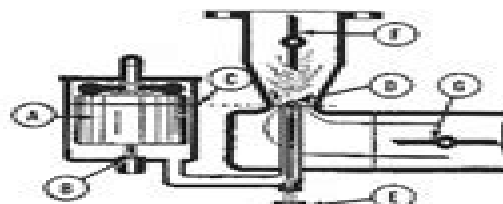


Fig. C56—Schematic view of simple float-type carburetor. Buoyancy of float (A) closes the fuel inlet valve (B) to maintain fuel level at (C). Pressure drop in the venturi causes fuel to flow out nozzle (D) which is just above fuel level. Fuel flow is controlled by mixture valve (E). Throttle valve is at (F) and choke valve at (G).

## CHAIN SAWS

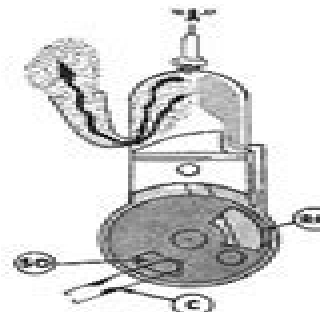
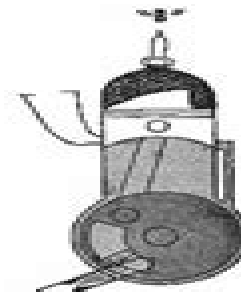


Fig. C53—Two stroke, rotary valve engine. The incoming fuel charge is controlled by a rotary valve effected to the crankshaft. The opening in valve (AO) and crankcase (SO) align at the proper time to admit a fresh charge, then close to allow initial crankcase compression.

C. Carburetor  
AO. Opening in rotating carburetor



SO. Opening in crankcase wall

into the carburetor is controlled by a float valve. With the float type carburetor, the carburetor must be kept in a nearly upright position for the float valve to function. Early chain saws using this type of carburetor had a provision for tilting the bar and chain independently of the engine.

Later development of a floatless carburetor that would function in any position allowed a more simple and lighter design of chain saws. In this carburetor, the flow of fuel into the

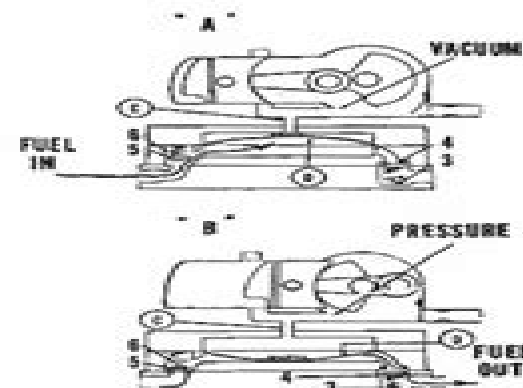


Fig. C57—Schematic view of a typical, crankcase operated, diaphragm type fuel pump. Pressure and vacuum pulsations from crankcase pass through connection (C) to rear of diaphragm (D) which induces a pumping action on fuel flow as shown.

1. Valve spring  
2. Check after B. valve  
3. Fuel inlet valve  
4. Valve spring

# Mcculloch 610 650 Service Repair Guide

**H Kauffman**



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