

SECTION I - INTRODUCTION

MANUAL DESCRIPTION

This manual describes the installation, operation and maintenance of the MARVEL Series V-10A Metal Cutting Band Saw. The purpose of the manual is to familiarize the operator with the procedures of operation which will help him take full advantage of the machine's capability. Operating controls and procedures are presented to the operator can familiarize himself with the saw with little outside help. This reduces down time on the machine and non-productive operator time.

The maintenance instructions include periodic care of the equipment to insure a long life and accurate performance of the machine. In addition it contains a chart of problems that might come up, their probable cause and corrective action.

Instructions for installation, operation and maintenance of the following supplementary equipment available for use with the Series V-10A are covered in the supplementary equipment section of this manual.

Code G1: Hydraulic hold-down assembly

Code G2: Discharge tray

Code G3: Serrated face plate set

Code G4: Chip box

Material handling equipment

A separate parts catalog is included with each saw. It identifies parts which may be purchased either as piece parts or as assemblies. When ordering parts be sure to specify:

1. Machine serial number
2. Quantity desired
3. Part number
4. Part description

EQUIPMENT DESCRIPTION (Refer to Figure 1)

The MARVEL Series V-10A is a versatile, vertical band saw machine. It is capable of performing cutting operations on a wide variety of round, rectangular, structural and thick or thin-walled tubular stock up to the saw's nominal capacity of 10" x 10" (254 mm x 254 mm). The saw can be quickly set up to make either straight cuts or miter cuts up to 45° right while the workpiece remains stationary on the saw table. The above operations can be performed in either of two modes: As single cuts, or completely automatic cycle that will continue cutting pieces until stopped.

The machine is equipped with a power feed system that provides constant, uniform feed pressure against the work.

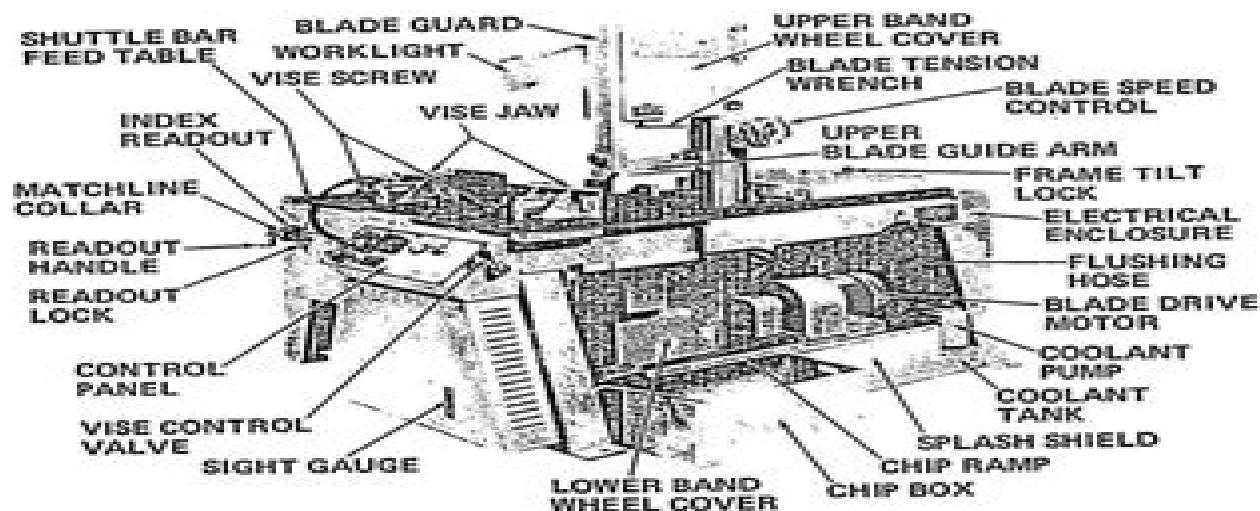


Figure 1

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Computer Science, M. W. Cohen, M. H.
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