



Exhaust

1. Remove the exhaust valve mounting bracket (2).
2. Take out the bracket (1).

When reassembling

- Clean up the exhaust valve bearing (2) and exhaust shaft up the side cover, and apply oil to them.
- Make sure the valve bearing is seated correctly. Seat the exhaust (1) into the exhaust shaft from the exhaust side. Finally place the exhaust valve in position.

NOTE

- Install the exhaust (1) with the gear facing toward the exhaust cover. See the picture.
- Be sure that the exhaust (1) turns smoothly.

IMPORTANT

- For replacing the bearing, clean up a new bearing and the shaft in spring. Force the bearing into position with its side mark facing outward.

- (1) Exhaust (2) Exhaust Valve Mounting Bracket

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Governor Gear and Oil Pump

1. Remove the stopper (1).
2. Pull out the gear (2).
3. Remove the spring pin (3).
- The circumference of the spring pin hole matches that when the pin has been taken out. (Confirm this area too.)
4. Remove the three screws retaining the oil pump cover (4).
5. Pull out the governor shaft (5) and valve shaft (6).

When reassembling

- Make sure the oil of the spring pin (3) faces the oil pump.
- Make sure the spring pin (3) matches at equal distance left and right out of the shaft.
- Place the stopper (1) so that its hole (1) fits tight in between the two positions (2) of the gear. See the figure.
- Apply oil to each section.

NOTE

- Finally pull the gear to see if it is tight in position.

Governor shaft gear and governor gear (2)	Oil Pump Oil	Oil Pump Oil
Oil Pump Oil	Oil Pump Oil	Oil Pump Oil

- (1) Stopper (2) Governor Gear (3) Spring Pin (4) Oil Pump Cover (5) Governor Shaft (6) Valve Shaft

- (7) Oil Pump (8) Governor Shaft (9) Valve Shaft (10) Stopper

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(6) Piston and Connecting Rod



Connecting Rod and Piston

1. Pull out the connecting rod (1) and the main gear as a unit.
2. Remove the cap (2).

NOTE

- Intake and exhaust tappets are of an identical shape, and need to be distinguished with a tag, etc.

IMPORTANT

- Force the bearing into position with its side mark facing outward.

- (1) Connecting Rod (2) Cap

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Piston and Connecting Rod

1. Remove the cap (2) at the big end of the connecting rod.
2. Put the pulling mark (1) (4) on the piston head as shown in the figure.

3. Pull out the piston (1) from the cylinder head side.

When reassembling

- Insert the piston (1) with a piston ring compressor.

IMPORTANT

- Be sure to assemble the connecting rod so that the casting mark (1) (5) of the connecting rod faces toward the flywheel.

- Align the mark on the side of the connecting rod and cap (2).

When reassembling piston and connecting rod

IMPORTANT

- When reassembling the piston pin, increase the pressure to 100 % (2/3 "H) up for 10 to 15 minutes and insert the piston pin to the piston.
- When installing the connecting rod to the piston, align the mark (5) on the connecting rod to the pulling mark (4).

Opening torque	Connecting rod cover	Oil Pump Oil	Oil Pump Oil
Oil Pump Oil	Oil Pump Oil	Oil Pump Oil	Oil Pump Oil

- (1) Piston (2) Connecting Rod Cap (3) Connecting Rod Cover (4) Pulling Mark (5) Casting Mark

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