DISASSEMBLING AND ASSEMBLING

(1) Cylinder Head and Valves









External Components

- 1. Remove the air cleaner stay (4),
- 2. Remove the water pipe 1 (6), water pipe 2 (3) and radiator (7) with the recovery tank.
- 3. Remove the alternator (8) and fan beit (9).
- 4. Remove the cooling fan (2) and fan pulley.
- 5. Remove the starter (10).
- Remove the engine stop solenoid (1).
- 7. Remove the engine mounting stays (5).

(When reassembling)

- Connect the water pipe 1 with the white marking facing upward.
- Connect the water pipe 2 with the yellow marking facing upward.
- Install the engine stop sciencid so that the plunger moves. samoothly.

IMPORTANT

- After reassembling the fan belt, be sure to artjust the fan belt tension.
- (1) Engine Stop Schoookd (RD) Millston Physic 1.
- 575 Counting Fine (7) Restintor (20) Visiation Physic 2: (08) Adhermation
- (4) Air Cleaner Stay 09 Fan Belt
- (5) Engine Mounting Stay (190) Starter

121/2008/100940

Cylinder Head Cover

- Remove the head cover cap nuts.
- Remove the cylinder head cover.

(When reassembling):

Check to see if the cylinder head cover gasket is not defective.

Tightening keque	Cylinder head cover cap nut	3.9 to 5.9 Nm 0.4 to 0.6 kg/m 2.9 to 4.3 ft-be

KUTYUNDISH HOUTKO!

Injection Pipes

- 1. Loosen the screws on the pipe clamps (1).
- Detach the injection pipes (2).

(When reassembling)

· Blow out dust from the pipes with compressed air. Then, reassemble the pipes in the reverse order.

Tightening torque	Injection pipe retaining nut	24.5 to 34.3 Non 2.5 to 3.5 legt m 10.1 to 25.5 Miles
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(1) Phys Clamp

(25) Injection Piper

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Kubota Tg1860 Repair Manual

Jianjun Gao

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