



Rocker Arm and Push Rod

1. Remove the rocker arm bracket nuts.
2. Detach the rocker arm assembly (1).
3. Remove the push rods (2).

(When reassembling)

- When putting the push rods (2) onto the tappets (3), check to see if their ends are properly engaged with the grooves.

■ IMPORTANT

- After installing the rocker arm, be sure to adjust the valve clearance.
- Apply engine oil to the rocker arm bracket nuts. And tighten them.

Tightening torque	Rocker arm bracket nut	23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 17.4 to 20.3 ft·lbs
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(1) Rocker Arm Assembly
(2) Push Rod

(3) Tappet

1 2530S 10260

Cylinder Head

1. Loosen the pipe clamp, and remove the water return pipe.
2. Remove the cylinder head bolts in the order of 14 to 1.
3. Lift up the cylinder head to detach.
4. Remove the cylinder head gasket and O-ring (1).

(When reassembling)

- Replace the cylinder head gasket with a new one.
- Securely fit the O-ring to the pipe pin.
- Tighten the cylinder head bolts after applying sufficient oil.
- Tighten the cylinder head bolts in diagonal sequence starting from the center. (Refer to figure left.)
- Tighten them uniformly, or the cylinder head may deform in the long run.
- Retighten the cylinder head bolts after running the engine for 30 minutes.

■ NOTE

- To Loosen : 14 to 1
- To Tighten : 1 to 14

Tightening torque	Cylinder head bolt	93.1 to 98.0 N·m 9.5 to 10.0 kgf·m 68.7 to 72.3 ft·lbs
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(1) O-ring

1 2530S 10270

Tappets

1. Remove the tappets (1) from the crankcase.

(When reassembling)

- Before installing the tappets, apply engine oil thinly around them.

■ IMPORTANT

- Mark the cylinder number to the tappets to prevent interchanging.

(1) Tappet

0 1760S 10700

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**Jeff Kibler, Robert Phillip Maddox, John
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