



Removing the Electric Clutch

⚠ DANGER

To avoid personal injury:

- Park the machine on a hard and level surface.
- Lift up and hold with jack stands or blocking the rear of the machine, do not operate the machine during the work.

1. Disconnect the coupler (1).
2. Remove the mower belt (4).
3. Remove the PTO clutch stopper (2) and the flange bolt (5).
4. Remove the electric clutch (3).

(When reassembling)

■ IMPORTANT

- Tighten the flange bolt (5) to the tightening torque below.
- Install the PTO clutch stopper (2) to the arrow hole, next to the wire harness.
- Make sure to install the spring plate (6) with cup face up.

Tightening torque	Flange bolt	62.8 to 72.5 N·m 5.4 to 7.4 kgf·m 46.3 to 53.5 lbf·ft
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- | | |
|------------------------|------------------|
| (1) Coupler | (5) Flange Bolt |
| (2) PTO Clutch Stopper | (6) Spring Plate |
| (3) Electric Clutch | |
| (4) Mower Belt | A: Hole |

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Removing HST Pulley

1. To remove the HST pulley (1) and HST belt (5), turn the HST tension arm (3) with a square wrench.
2. Remove the HST pulley (1) and HST belt (5).
3. Remove the 4 tapping bolts (2) for engine.

(When reassembling)

■ IMPORTANT

- Tighten the tapping bolt (2) to the tightening torque below.
- Apply "HENKEL LOCTITE C5-A copper based anti-seize lubricant" or equivalent to the engine shaft.
- Attach the HST pulley (1) with long side down.
- Attach the HST tension spring (4) with the long hook to the pulley side.

Tightening torque	Tapping bolt	57.8 to 67.8 N·m 5.9 to 6.9 kgf·m 42.5 to 50.0 lbf·ft
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- | | |
|---------------------|------------------------|
| (1) HST Pulley | (4) HST Tension Spring |
| (2) Tapping Bolt | (5) HST Belt |
| (3) HST Tension Arm | |

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Kubota Zg127s Manual

CL Gary



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Table of Contents Kubota Zg127s Manual

1. Understanding the eBook Kubota Zg127s Manual
 - The Rise of Digital Reading Kubota Zg127s Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Zg127s Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Zg127s Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Zg127s Manual
 - Personalized Recommendations
 - Kubota Zg127s Manual User Reviews and Ratings
 - Kubota Zg127s Manual and Bestseller Lists
5. Accessing Kubota Zg127s Manual Free and Paid eBooks
 - Kubota Zg127s Manual Public Domain eBooks
 - Kubota Zg127s Manual eBook Subscription Services
 - Kubota Zg127s Manual Budget-Friendly Options

6. Navigating Kubota Zg127s Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Zg127s Manual Compatibility with Devices
 - Kubota Zg127s Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Zg127s Manual
 - Highlighting and Note-Taking Kubota Zg127s Manual
 - Interactive Elements Kubota Zg127s Manual
8. Staying Engaged with Kubota Zg127s Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Zg127s Manual
9. Balancing eBooks and Physical Books Kubota Zg127s Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Zg127s Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota Zg127s Manual
 - Setting Reading Goals Kubota Zg127s Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota Zg127s Manual
 - Fact-Checking eBook Content of Kubota Zg127s Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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