



Exhaust

1. Remove the exhaust valve timing adjuster (1).
2. Take out the exhaust valve (2).

When reassembling

- Clean up the exhaust valve timing adjuster (1) and exhaust shaft up the side cover, and apply oil to them.
- Make sure the valve timing adjuster is correctly seated the exhaust valve (2) into the exhaust shaft from the exhaust side. Finally place the exhaust timing in position.

NOTE

- Install the exhaust valve (2) with the gear facing toward the exhaust timing, see the picture.
- Be sure that the exhaust valve (2) turns smoothly.

IMPORTANT

- For replacing the bearing, clean up a new bearing and the shaft in spring. Force the bearing into position with its side mark facing outward.

- (1) Adjuster (2) Exhaust Valve Timing Gear

Exhaust Valve Timing Gear



Governor Gear and Oil Pump

1. Remove the stopper (1).
2. Pull out the gear (2).
3. Remove the spring pin (3).
- The circumference of the spring pin hole made out when the pin has been taken out. (Insert the pin fit).
4. Remove the three screws retaining the oil pump cover (4).
5. Pull out the governor shaft (5) and valve valve (6).

When reassembling

- Make sure the oil of the spring pin (3) faces the oil pump.
- Make sure the spring pin (3) matches at equal distance left and right out of the shaft.
- Place the stopper (1) so that its hole (1) fits into a between the two positions (3) of the gear. See the figure.
- Apply oil each section.

NOTE

- Finally pull the gear to see if it is tight in position.

Governor Exhaust gear and governor gear (1)	Oil Pump	Oil Pump
Oil Pump	Oil Pump	Oil Pump

- (1) Stopper (2) Governor Gear (3) Spring Pin (4) Oil Pump (5) Governor Shaft (6) Valve Valve

Oil Pump



Exhaust Valve Timing Gear

(6) Piston and Connecting Rod



Exhaust Valve Timing Gear



Exhaust Valve Timing Gear



Exhaust Valve Timing Gear

Connecting Rod and Piston

1. Pull out the connecting rod (1) and the piston gear as a unit.
2. Remove the piston (2).

NOTE

- Intake and exhaust tappets are of an identical shape, and need to be distinguished with a tag, etc.

IMPORTANT

- Force the bearing into position with its side mark facing outward.

- (1) Connecting Rod (2) Piston

Exhaust Valve Timing Gear

Piston and Connecting Rod

1. Remove the cap (3) at the big end of the connecting rod.
2. Put the pulling mark (2) (4) on the piston head as shown in the figure.

3. Pull out the piston (1) from the cylinder head side.

When reassembling

- Insert the piston (1) with a piston ring compressor.

IMPORTANT

- Be sure to assemble the connecting rod so that the casting mark (2) (4) of the connecting rod faces toward the flywheel.

- Align the mark on the side of the connecting rod and cap (3).

When reassembling piston and connecting rod

IMPORTANT

- When reassembling the piston pin, remove the piston to 100 °C (212 °F) for 10 to 15 minutes and insert the piston pin to the piston.
- When installing the connecting rod to the piston, align the mark (2) on the connecting rod to the pulling mark (4).

Connecting Rod	Connecting Rod Cap	Oil Pump	Oil Pump
Oil Pump	Oil Pump	Oil Pump	Oil Pump

- (1) Piston (2) Connecting Rod (3) Cap (4) Pulling Mark (5) Casting Mark

Exhaust Valve Timing Gear

Kubota Oc60 Service Manual

Clemens Wendtner

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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