

## Wheel Drive Introduction

This chapter covers removal, installation, assembly, and adjustment procedures for Wheel Drive System components on GEHL SL5635/6635 Skid Loaders. Wheel Drive components covered in this chapter are shown below.

SL5635/6635 Skid Loaders are equipped with a Hydrostatic Pump assembly coupled to the Diesel Engine

providing hydrostatic power to the two fixed-displacement hydrostatic Drive Motors. The Drive Motors are directly connected to Chaincases. Each motor drives one set of wheels on each side of the Loader through a chain and sprocket system.

Service procedures related to the Hydrostatic Pump and Drive Motors can be found in the Hydrostatic Chapter.

### Drive Assembly

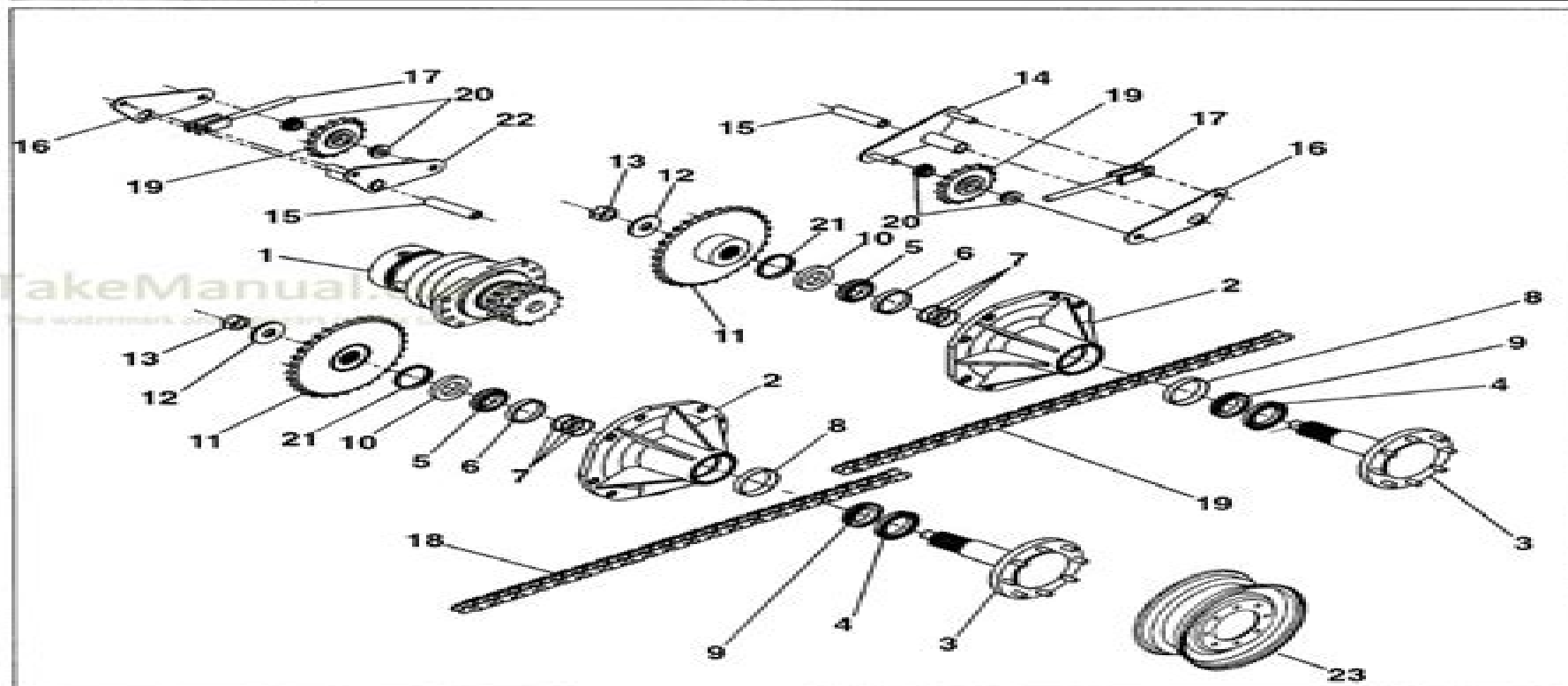


Fig. 5-1 Exploded view of Wheel Drive components (left side shown, right side typical).

- 1 - Drive Motor
- 2 - Axle Housing
- 3 - Axle
- 4 - Seal
- 5 - Bearing Cone
- 6 - Bearing Cup

- 7 - Shim
- 8 - Bearing Cup
- 9 - Bearing Cone
- 10 - Axle Spacer
- 11 - Sprocket
- 12 - Flat Washer

- 13 - Slotted Nut
- 14 - Left Idler
- 15 - Pivot Tube
- 16 - Idler Plate
- 17 - Take Up Rod
- 18 - #100 Chain

- 19 - Idler Sprocket
- 20 - Bearing Cone
- 21 - V-Ring Seal
- 22 - Left Idler
- 23 - Wheel

# Gehl 6635 Hydrostatic Manual

**R Sanford**



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