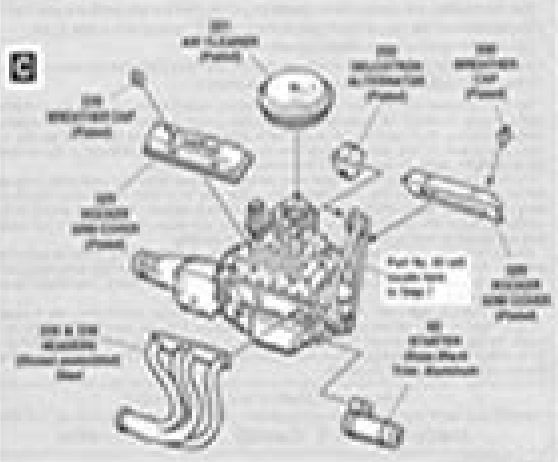
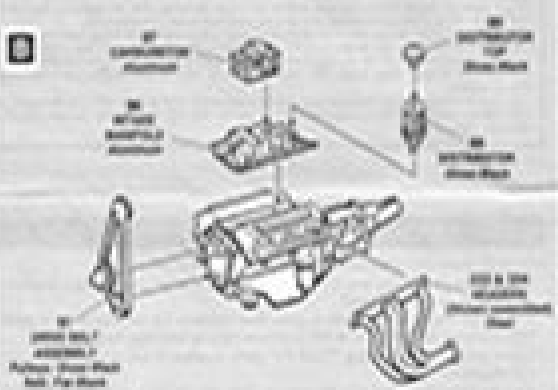
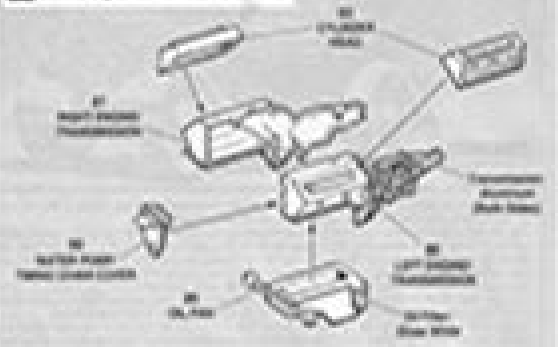


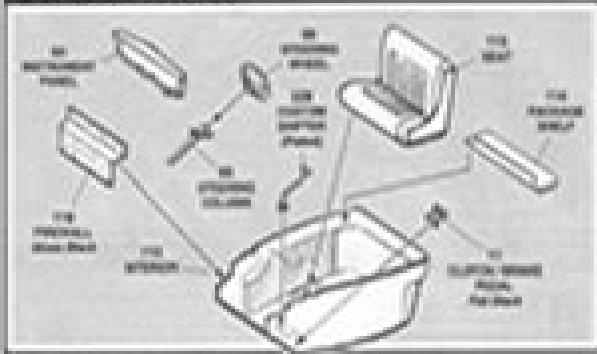
Options specified in this manual are based on 2008 Pioneer Performance Manufacturing Specifications and models of vehicles are subject to change and are for parts reference. The final goal is to build the vehicle of the individual builder. Review all the instructions in this manual and plan your painting procedure before you begin assembly.

## 2: ENGINE ASSEMBLY

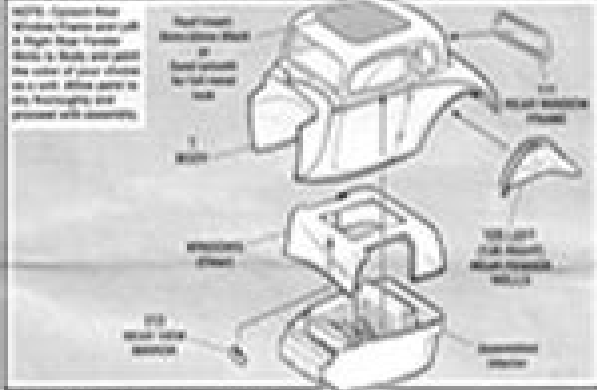
**A** Assemble the assembly and parts as a unit. (Pioneer Engines that have blocks or cylinders)



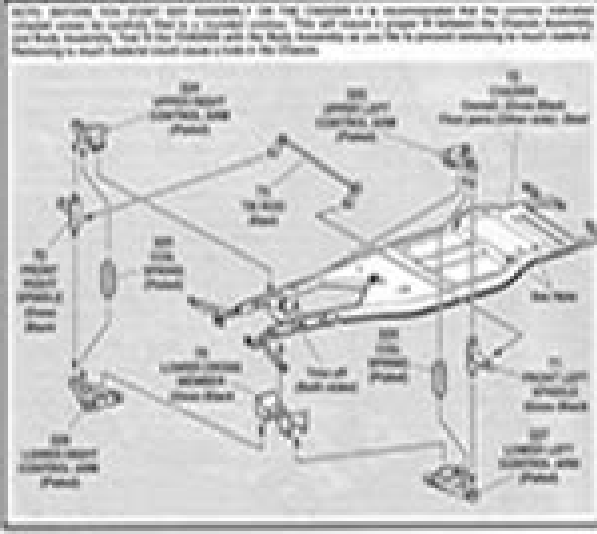
## 3: INTERIOR ASSEMBLY



## 4: BODY ASSEMBLY



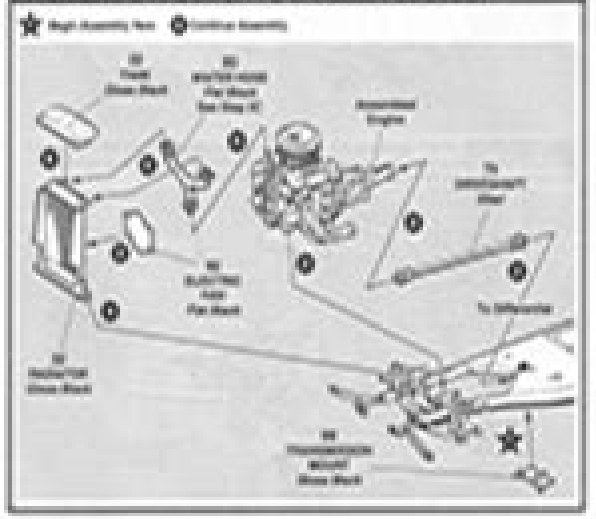
## 5: FRONT SUSPENSION ASSEMBLY



## 6: REAR SUSPENSION ASSEMBLY



## 7: ENGINE & RADIATOR TO CHASSIS ASSEMBLY



# Geely Scooter Service Manual

**Yan Bai**



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