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Fig. 25 8400 Transmission exploded assembly

- 1 Rear case
- 2 Front case
- 3 Upper yoke
- 4 Lower yoke
- 5 Main control valve
- 6 Range control valve
- 7 Reverse control valve
- 8 Output clutch and shaft
- 9 Input clutch and shaft
- 10 Reverse clutch and shaft
- 11 Second intermediate shaft
- 12 Intermediate shaft
- 13 Piston rings
- 14 54 Teeth gear
- 15 52 Teeth gear - L.H.
- 16 52 Teeth gear
- 17 52 Teeth gear - R. H.
- 18 24 Teeth gear
- 19 70 Teeth gear
- 20 Spacer
- 21 Snap ring

# Gearco 8400 Transmission Manual

**Michael Brown**



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