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**NACE #1/SSPC-SP5 - ANSWER-WHITE METAL BLAST CLEANING.** When viewed without magnification the surface shall be free from visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products and other foreign matter.

**NACE #2/SSPC-SP 10 - ANSWER-NEAR WHITE METAL BLAST CLEANING.** When viewed without magnification the surface shall be free from visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products, and other foreign matter. Random staining shall be limited to no more than 5% of each unit area of surface and may consist of light shadows, slight streaks, or minor discolorations caused by stains of rust, stains of mill scale or stains of previously applied coatings.

**NACE #3/SSPC-SP-6 - ANSWER-COMMERCIAL BLAST CLEANING.** When viewed without magnification the surface shall be free from visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products, and other foreign matter. Random staining shall be limited to no more than 33% of each unit area of surface and may consist of light shadows, slight streaks, or minor discolorations caused by stains of rust, stains of mill scale or stains of previously applied coatings.

**NACE #8/SSPC-SP14 - ANSWER-INDUSTRIAL BLAST CLEANING.** When viewed without magnification the surface shall be free from visible oil, grease, dust, and dirt. Traces of light adherent mill scale, rust, and coating residues are allowed to remain on 10% of each unit area of the surface if they are randomly distributed. The traces of mill scale, rust and coating are considered tightly adherent if they cannot be removed by lifting with a dull putty knife. Shadows,

# Nace Coating Inspector Study Guide

**Mike Jess**



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