## CLUTCH ASSEMBLY AND FLYWHEEL

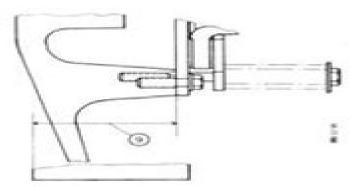
## FLYWHEEL

## Removal and Refitment

185-63-63

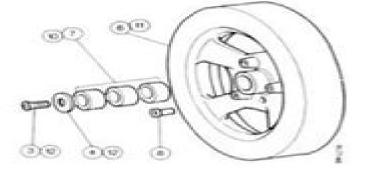
#### Removal

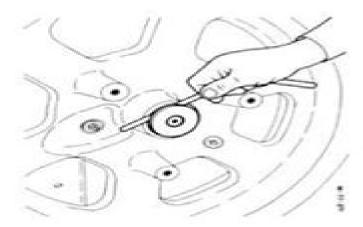
- 1. Remove the flywheel guard.
- 2. Remove the chrich essembly, operation 18-01-01.
- 3. Remove the LEFT-HAND THREAD Allen screw.
- 4. Remove the washer.
- 5. Remove the shear bolt.
- 6. Remove the Gywheel, using a hoist.
- Check the condition of the bronze bushes and replace them if necessary. Use a press to remove them. The bushes are separated by a spacer.
- \*\* 8. Check the condition of the stepped barrel which acts as a guide for the shear bolt.
  - For the MF 120, the dimension is 108 mm and for the MF 124 and 128, 133.3 mm.



## Refitment

- Fit the two branze bushes and the spacer, The bushes must not protrude from the flywheel.
- 11. Hafit the flywheel.
- Fit the flat washer and the Allen screw and tighten to a terque of 70—80 Nm.
- t3. Slacken the drive dog securing bolt.
- Sacken the prival bog securing bott.
   14. Fit and tighten the shear bolt to a torque of 23-34 Nm.
  - Position the flywheel on the shaft so that there is a clearance of 0.00—0.40 mm between it and the flat.
  - 16. Tighten the drive dog securing bolt to 70-80 Nm.
  - 17. Refit the clutch assembly and the flywheel guard.





# **Massey Ferguson 120 Baler Service Manual**

**M** Walker

**Massey Ferguson 120 Baler Service Manual:** 

Decoding Massey Ferguson 120 Baler Service Manual: Revealing the Captivating Potential of Verbal Expression

In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its power to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "Massey Ferguson 120 Baler Service Manual," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring effect on our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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