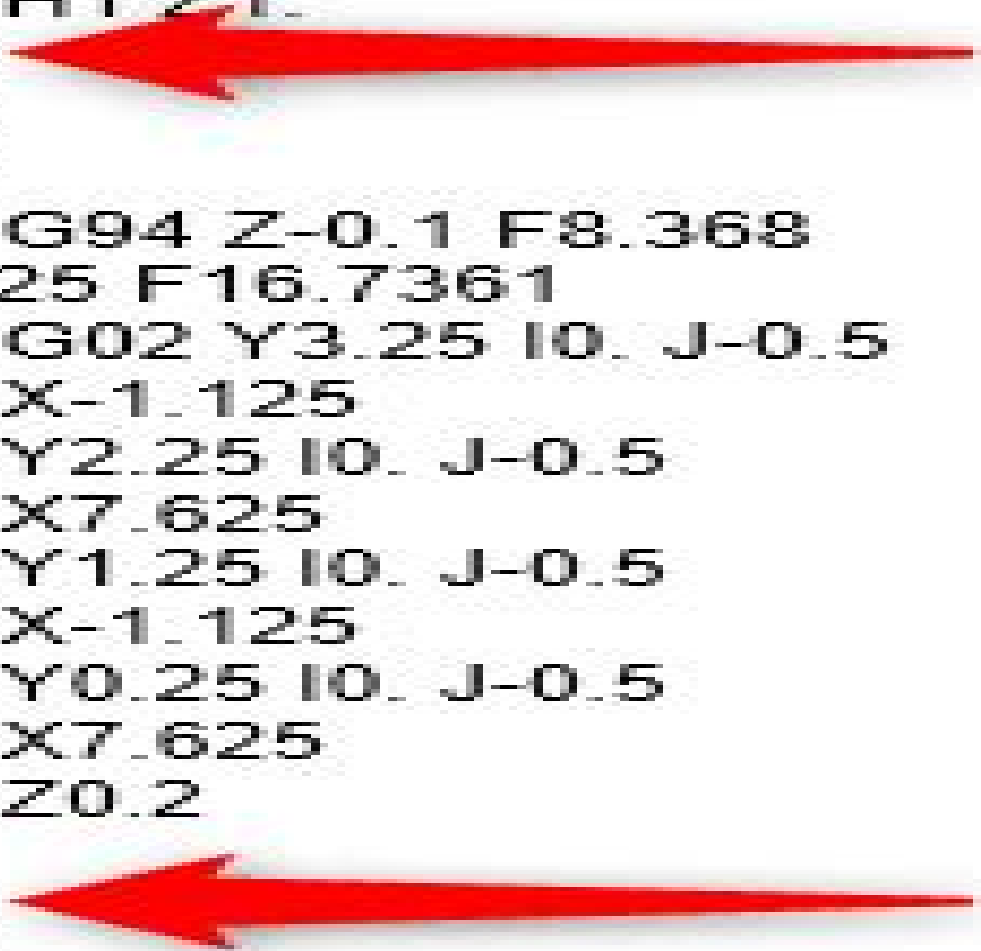


```
13 (FEATURE 2 AXIS - FACING)
14 ( FIRST CUT - FIRST TOOL)
15 N01 T1 M06 (2 FACE MILL)
16 T2
17 G54 G90
18 G00 X-1.125 Y4.25 S970 M03
19 G43 H1 Z1.
20 M88
21 Z0.2
22 Z0.1
23 G01 G94 Z-0.1 F8.368
24 X7.625 F16.7361
25 G17 G02 Y3.25 I0. J-0.5
26 G01 X-1.125
27 G03 Y2.25 I0. J-0.5
28 G01 X7.625
29 G02 Y1.25 I0. J-0.5
30 G01 X-1.125
31 G03 Y0.25 I0. J-0.5
32 G01 X7.625
33 G00 Z0.2
34 Z1.
35 M89
36 M01
37
```

Two large red arrows are positioned horizontally, pointing from the right towards the left. The first arrow is located between line 19 and line 20, pointing directly at the 'M88' command. The second arrow is located between line 34 and line 35, pointing directly at the 'M89' command.

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Manufacturing Process Planning José V. Abellán-Nebot, Carlos Vila Pastor, Héctor Rafael Siller-Carrillo, 2025-03-18

Comprehensive introduction to manufacturing process planning in the context of the latest techniques being used in industry Manufacturing Process Planning is a comprehensive guide to the intricacies of the manufacturing planning process that leads readers through each stage of planning while providing practical examples that illustrate the manufacturing activities taking place at every juncture Beginning with the fundamentals the book bridges the gap between technical documents and product specifications and how the information they contain can be effectively applied on the shop floor The focus of this book is honed around four key areas selection of manufacturing processes process planning in sand casting process planning in machining and process planning in inspection Each chapter highlights best practices for activities such as casting mold design machining sequence identification geometrical validation CNC programming the preparation of inspection reports and more Special attention is paid to manufacturing cost estimation and pricing ensuring that the production process is not only feasible but also cost effective To enhance the learning experience the book comes complete with an active learning project brief and tutorial sessions covering casting simulation pattern design and CNC simulation using freely available software Manufacturing Process Planning includes information on Fundamentals of casting from heating the metal to pouring the molten metal to solidification and cooling to determining casting quality and performing cleaning operations Definition and selection of workholding systems covering principles of workholding types of workholding systems and general purpose of workholding devices for turning and milling Machine and cutting tool selection and process parameter selection covering specific guidelines in turning milling and drilling Documents for process planning including process flow charts routing sheets and operation and tooling lists Providing a hands on approach to mastering the principles of manufacturing process planning Manufacturing Process Planning is an ideal resource for undergraduate and graduate academic courses that incorporate a lab component as well as production planning supervisors and managers looking to hone their knowledge base

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In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **M Code For Through Coolant On Fagor** a literary masterpiece penned by a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting effect on the hearts and minds of those who partake in its reading experience.

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