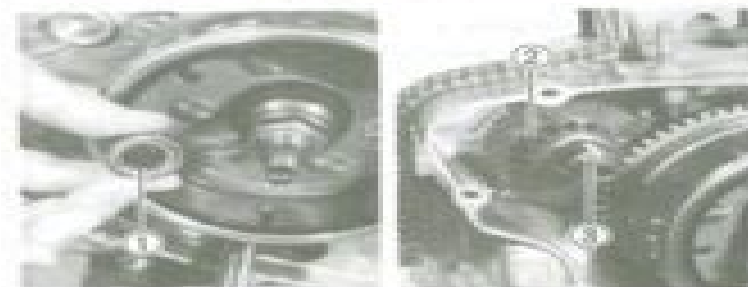


- Tighten the rotor nut to the specification by using the special tool.

09930-46912	Rotor holder
Tightening torque	$150 - 170 \text{ N}\cdot\text{m}$ $(15.0 - 17.0 \text{ kg}\cdot\text{m})$ $(109.5 - 123.0 \text{ lb}\cdot\text{ft})$

- Install a new O-ring (1) to the inner groove of the spacer.
- Apply a small quantity of engine oil to both inside and outside of the spacer, and install the spacer to the crankshaft.
- Install the starter idle gear (2) and shaft (3).



- Tighten the drive shaft oil seal retainer mounting bolts to the specification.

Tightening torque	$20 - 28 \text{ N}\cdot\text{m}$ $(2.0 - 2.8 \text{ kg}\cdot\text{m})$ $(14.5 - 20.0 \text{ lb}\cdot\text{ft})$
-------------------	---



- Install a new O-ring (3) to the inner groove of the spacer.
- Apply a small quantity of engine oil to both inside and outside of the spacer, and install the spacer to the drive shaft.

NOTE:

When installing the spacer to the drive shaft, face the O-ring side to the inside.



Lt230e Suzuki Manual

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