

# INSTALLATION MANUAL

## DOWNFLOW SINGLE AND TWO STAGE ELECTRIC FURNACE WITH:

- **FACTORY INSTALLED ELECTRIC HEAT, OR**
- **NO HEAT MODELS WITH FIELD INSTALLED ELECTRIC HEAT KITS**



## MODELS: WE30 SERIES

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## SECTION I: GENERAL

The following list includes important facts and information regarding the electric furnace and its inclusions.

1. Furnace is rated at 240 volts A/C at 60 Hertz
2. Furnace is the same size for all models
3. Four-wire thermostat operation for heating and cooling
4. A/C ready furnaces equipped with blower for A/C or Heat Pump operation
5. Holding Strap furnished with furnace
6. This furnace is designed for downflow application
7. This furnace must not be operated without furnace door installed

**NOTE:** This furnace and its components listed on the A/C and Heat Pump equipment sticker were listed in combination as a system by ETL for the United States.

### Blower Speed Tap Description

Tap 5 – High Speed – Cooling or Heat Pump Operation  
 Tap 4 – Med-High Speed – Cooling or Heat Pump Operation  
 Tap 3 – Medium Speed – Cooling or Heating Operation  
 Tap 2 – Med-Low Speed – Heating Operation  
 Tap 1 – Low Speed – Constant Circulation Operation Only.  
 Tap 1 air circulation is around 200 CFM. This is not enough air flow for heating, cooling or heat pump operation. If Tap 1 is used for cooling the evaporator will freeze up. If Tap 1 is used for heating with electric heat the limits will open in a very short time frame.

**DO NOT USE SPEED TAP 1 FOR HEATING OR COOLING!**

**SAVE THIS MANUAL FOR FUTURE REFERENCE**

# Installation Manual D 40 Motor

**Sebastian Brünink**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

## **Installation Manual D 40 Motor:**

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