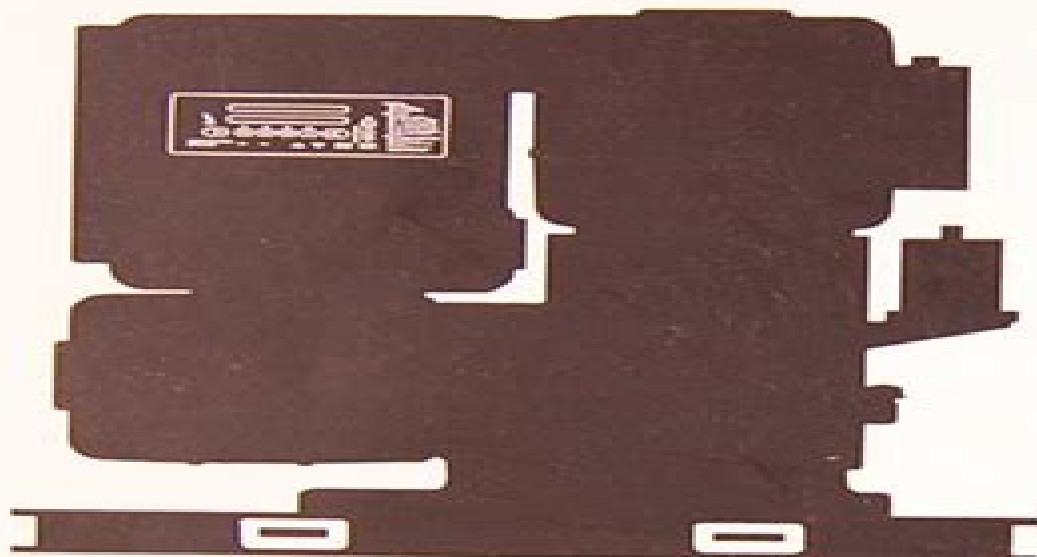


INGERSOLL-RAND®

AIR COMPRESSORS



LLE

OPERATORS/ INSTRUCTIONAL MANUAL

Before installation or starting the compressor for the first time, this manual should be studied carefully to obtain a clear knowledge of the unit and of the duties to be performed while operating and maintaining the unit.

RETAIN THIS MANUAL WITH UNIT.

This Technical manual contains IMPORTANT SAFETY DATA and should be kept with the air compressor at all times.

AIR SYSTEMS SURVEY

Ingersoll-Rand recommends that the compressed air system have sufficient storage volume to prevent the compressor from cycling rapidly. Rapid cycling is more than one complete load-unload cycle per minute. If the system's piping runs do not have sufficient volume, an air receiver should be installed.

I-106

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Ingersoll Rand 231c Instruction Manual

Marco Cascella



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