

# SHOP MANUAL

**HONDA**  
**ST50-70**  
**CT70-70H**



# HONDA

An Official Honda Service Manual



DESIGNED AND  
PRODUCED IN JAPAN

## 4. Inspection

- (1) The brake drum inside diameter and the brake shoe outside diameter should be checked to the same standard.
- (2) Check the brake lining for wear in thickness. Standard value: 3.0 mm (0.118 in) for variable bias; replace if under 1.7 mm (0.067 in) (Fig. 36).



Fig. 36

- (3) Check the rear axle diameter for wear and

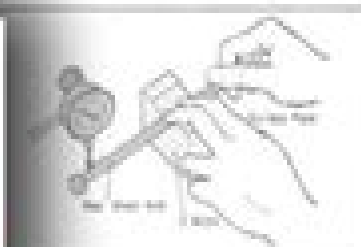


Fig. 37

- (4) Check the brake shoe spring for loss of tension, the oil seal for damage or deformation, and the fit ring for damage and loss of tension. Replace defective parts. Refill the oil and/or air leaks. Check the tire using for collected nails, wires and other foreign objects. Use oil or tire sprayers to avoid the thermal surface impaction of the tire (Fig. 38).



Fig. 38

## 5. Assembly

- (1) Install the tire and tube in the same manner as the front wheel.
- (2) Reassemble the rear wheel to the frame and fit in place with the axle and the axle nut.
- (3) Reinstall the rear brake rod and adjust the play with the adjusting nut. Standard play of brake lever: 3-7 mm (0.394-0.276 in).
- (4) Refill the tire to the specified air pressure. Normal condition:

Bar:

ST 50, 70, CT 70, CT 70H

0.2-0.3 kg/cm<sup>2</sup> (0.3-0.5 PSI)

0.4 kg/cm<sup>2</sup> (0.6 PSI) CT 70H, CT 70



Fig. 39

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**D Siedentop**



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