

# FRONT BRAKE CALIPER

2.13

## REMOVAL

### NOTES

- If only replacing brake pads, see [1.18 BRAKE PADS AND DISCS](#).
  - Wrap banjo fitting with a shop towel to absorb any loss of brake fluid.
1. Remove banjo bleeder bolt. Discard sealing washers.
  2. See [Figure 2-47](#). Remove two caliper mounting screws (2) and remove caliper from brake disc.



Figure 2-47. Front Brake Caliper Assembly

## INSTALLATION

FASTENER	TORQUE VALUE	
Brake caliper, front, mounting screws	28-38 ft-lbs	37.9-51.5 Nm
Banjo bleeder bolt to front caliper	17-19 ft-lbs	23.1-25.8 Nm

1. If necessary, assemble caliper installing pad spring, brake pads, pad pin, retaining clip and screen. See [1.18 BRAKE PADS AND DISCS](#).

2. Install caliper, and cable clip/bracket on left side if ABS equipped, with two screws. Tighten to 28-38 ft-lbs (37.9-51.5 Nm).
3. **ABS equipped:**
  - a. Verify WSS cable is secure in clip.
  - b. See [Figure 2-48](#). Install new cable straps (1, 2) to secure WSS and fender tip lamp cables.
4. Secure brake line to caliper with banjo bleeder bolt and new sealing washers. Tighten to 17-19 ft-lbs (23.1-25.8 Nm).

### NOTE

When servicing a bleeder valve or banjo bleeder bolt, check for the presence of an O-ring used during manufacturing. Remove the O-ring from the bleeder valve groove or bore and discard. If the O-ring is not removed, it may become lodged in the bleeder bore during valve installation. This will prevent proper torquing or sealing.

5. Fill and bleed brake system. See [2.18 BLEEDING BRAKES](#).



Figure 2-48. Secure Cables and Brake Hose

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*Manual* Allis-Chalmers Manufacturing Company,1959 Service Manual for Model HD-19H Tractor Allis-Chalmers Company,1949 **Service Manual for HD Series Diesel Tractors** Allis-Chalmers Manufacturing Company,1942\*

**Service and repair manual -Franklin Trail Mate** ,1995 **Ford Focus Service and Repair Manual** Martynn Randall,2007 This is a maintenance and repair manual for the DIY mechanic It includes roadside repairs and MOT test checks for the Ford Focus **Service Repair Manual** David Brown Tractors Ltd,1979 *Ford Focus 01-05 Service and Repair Manual* ,2015-03 This is a service and repair manual for the DIY mechanic The book covers the Ford Focus 01 05

Technical Service Manual American Motors Corporation. Automobile Technical Service,1957 *Service and repair manual -Franklin Sunwagon* ,1995 Service and repair manual -Viscount V.H.S. ,1995 **HJ Holden and Statesman Service Manual** ,1974 *Service Manual* Diamond T Motor Car Company. Service Dept,1948 **Technical Service Manual** , **Ford Transit Connect Diesel (02-10)** Mark Storey,2011 Vans with diesel engines 1 8 litre 1753cc Does not cover petrol or LPG engines Does not cover specialist bodywork conversions **Chilton Ford Service Manual, 2008** ,2007

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