

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions form each Part – A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non – traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

N2 Fitting Question Paper

Daniel F McAuley



N2 Fitting Question Paper:

Instructional Paper with Examination Questions, 1921 *Economica*, 1924 *Journal of Research of the National Bureau of Standards*, 1962 *Journal of Research of the National Bureau of Standards* United States. National Bureau of Standards, 1937 *Drafting and Pattern Designing* Woman's Institute of Domestic Arts and Sciences, 1924 *Collected Papers of R. A. Fisher: 1912-24* Sir Ronald Aylmer Fisher, 1971 Includes almost 300 separate articles The papers are arranged in 5 volumes according to year of publication but with the more statistical ones placed ahead of the more genetic ones within the same year Geometry, Spectral Theory, Groups, and Dynamics Robert Brooks, Michael Entov, Yehuda Pinchover, Michah Sageev, 2005 This volume contains articles based on talks given at the Robert Brooks Memorial Conference on Geometry and Spectral Theory and the Workshop on Groups Geometry and Dynamics held at Technion the Israel Institute of Technology Haifa Robert Brooks 1952 2002 broad range of mathematical interests is represented in the volume which is devoted to various aspects of global analysis spectral theory the theory of Riemann surfaces Riemannian and discrete geometry and number theory A survey of Brooks work has been written by his close colleague Peter Buser Also included in the volume are articles on analytic topics such as Szegő's theorem and on geometric topics such as isoperimetric inequalities and symmetries of manifolds The book is suitable for graduate students and researchers interested in various aspects of geometry and global analysis **Division of Food Research Technical Paper**, 1972 **Publications of the National Institute of Standards and Technology ... Catalog** National Institute of Standards and Technology (U.S.), National Institute of Standards and Technology (U.S.). Information Resources and Services Division, 1994 **Engineering Applications of Neural Networks** Chrisina Jayne, Lazaros Iliadis, 2016-08-18 This book constitutes the refereed proceedings of the 17th International Conference on Engineering Applications of Neural Networks EANN 2016 held in Aberdeen UK in September 2016 The 22 revised full papers and three short papers presented together with two tutorials were carefully reviewed and selected from 41 submissions The papers are organized in topical sections on active learning and dynamic environments semi supervised modeling classification applications clustering applications cyber physical systems and cloud applications time series prediction learning algorithms **Publications of the National Institute of Standards and Technology 1988 Catalog** Rebecca J. Pardee, National Institute of Standards and Technology (U.S.), 1989 *Economica*, 1923 *Publications* United States. National Bureau of Standards, 1973 **Introduction to Computational Biology** Michael S. Waterman, 2018-05-02 Biology is in the midst of a era yielding many significant discoveries and promising many more Unique to this era is the exponential growth in the size of information packed databases Inspired by a pressing need to analyze that data *Introduction to Computational Biology* explores a new area of expertise that emerged from this fertile field the combination of biological and information sciences This introduction describes the mathematical structure of biological data especially from sequences and chromosomes After a brief survey of molecular biology it studies restriction maps of DNA

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Mcqs In Chemistry , Comprehensive Objective Book For Aieee Narinder Kumar, Dr. J. K. Juneja, Dr. N. K. Verma, Dr. Kulbhushan Prakash, 2006

Mathematical Hierarchies and Biology Boris Grigor'evich Mirkin, 1997 Twenty four articles from the November 1996 workshop investigate the reconstruction of trees or ranking hierarchies from dissimilarity or entity to character data the use of hierarchies for modeling evolution and other processes and the combining of gene trees Included are mathematical treatments of hierarchies in the frameworks of set systems linear subspaces graph objects and tree metrics in their analyses Such current applications as learning robots intron evolution and the development of language are addressed Annotation copyrighted by Book News Inc Portland OR

The Interactions Between Nitrogen and Oxygen Molecules Willard E. Meador, 1960

Software Engineering and Formal Methods Bernd-Holger Schlingloff, Ming Chai, 2022-09-21 This book constitutes the refereed proceedings of the 20th International Conference on Software Engineering and Formal Methods SEFM 2022 which took place in Berlin Germany in September 2022 The 19 full and 3 short papers included in this book were carefully reviewed and selected from 62 submissions They were organized in topical sections as follows software verification program analysis verifier technology formal methods for intelligent and learning systems specification and contracts program synthesis temporal logic and runtime methods

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