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AR25.19-W-0101HA

Remove/install clutch position sensor

24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- 828 Clutch travel sensor



001 18 076 00

STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (828)		
2	Turn clutch position sensor (828) and the bolts (7) out. AR25.19-W-0101HA		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with installation adhesive. Bolt: Clutch position sensor to clutch booster. Clutch riding adhesive. Lubricate (7).	78421.25-N-1008-010 78421.45-P-1008-028
4	Remove clutch position sensor (828) with intermediate flange (4)	(A) Installation: Replace sealing ring (3) and grease (7822).	
5	Remove clutch position sensor (828) from intermediate flange (4)	(A) Installation: Replace sealing ring (3) and grease lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in touch-in process	(A) The process is completely menu assisted under: <ul style="list-style-type: none"> • "CPC - Drive control (ADD)" • "Inclination" • "Touch-in process" • "Touch-in clutch" 	
9	End actiVEM and disconnect diagnostic system		

828 Clutch position sensor

Mercedes Actros Service Manual

Pete Gill



Mercedes Actros Service Manual:

Transmissions and Drivetrain Design Michael Hilgers, 2025-08-22 The aim of this work consisting of 9 individual self contained booklets is to describe commercial vehicle technology in a concise and illustrative way Compact and easy to understand it provides an overview of the technology that goes into modern commercial vehicles Content of this volume This volume Transmissions and Drivetrain Design begins with an explanation of how driving resistance and the engine characteristics factor into the configuration of the transmission and transmission ratios The transmission and its associated assemblies are presented in detail providing a clear understanding for training and practical applications Other components of the drivetrain such as the propeller shaft the clutch and the retarder are also discussed *Getriebe und Antriebsstrangauslegung* Michael Hilgers, 2016-09-15 Die komplexe Nutzfahrzeugtechnik anschaulich darzustellen ist Ziel dieses Werkes das aus 9 einzelnen in sich abgeschlossenen Beitr gen besteht Kompakt und gut verst ndlich bietet es den berblick heutiger Technik im Nutzfahrzeug Ausgehend von den grundlegenden Anforderungen des Kunden werden die konzeptionsbestimmenden Charakteristika und Systeme in geschlossenen Beitr gen fundiert dargestellt Dieser Band Getriebe und Antriebsstrangauslegung erl utert zun chst wie Fahrwiderstand und Motorcharakteristik zur Auslegung des Getriebes und der bersetzungen f hrt Das Getriebe mit seinen Baugruppen wird detailliert vorgestellt so dass ein gutes Verst ndnis f r Ausbildung und Praxis geschaffen wird Weitere Bauteile des Antriebsstrangs wie Gelenkwelle Kupplung und Retarder werden behandelt Advanced Materials in Automotive Engineering Jason Rowe, 2012-02-21 The automotive industry is under constant pressure to design vehicles capable of meeting increasingly demanding challenges such as improved fuel economy enhanced safety and effective emission control Drawing on the knowledge of leading experts Advanced materials in automotive engineering explores the development potential and impact of using such materials Beginning with a comprehensive introduction to advanced materials for vehicle lightweighting and automotive applications Advanced materials in automotive engineering goes on to consider nanostructured steel for automotive body structures aluminium sheet and high pressure die cast aluminium alloys for automotive applications magnesium alloys for lightweight powertrains and automotive bodies and polymer and composite moulding technologies The final chapters then consider a range of design and manufacturing issues that need to be addressed when working with advanced materials including the design of advanced automotive body structures and closures technologies for reducing noise vibration and harshness joining systems and the recycling of automotive materials With its distinguished editor and international team of contributors Advanced materials in automotive engineering is an invaluable guide for all those involved in the engineering design or analysis of motor vehicle bodies and components as well as all students of automotive design and engineering Explores the development potential and impact of using advanced materials for improved fuel economy enhanced safety and effective mission control in the automotive industry Provides a comprehensive introduction to advanced materials for vehicle lightweighting and automotive

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