

PREST-O-WELD Mig-130 WELDING PACKAGE

P/N 604453

DRCH MT 150
P/N 21009

FEATURES/BENEFITS

- a complete package with everything you need to begin welding
- full 130 amp output; weld on heavier plate with more confidence
- the Mig 130 lets you choose the input voltage; use either common household 115 vac for convenience or 230 vac for maximum output
- change input voltage selection without opening machine
- easy polarity change; use either solid wire or gasless coated wire
- operates performance from 30 to 130 amps for welding light sheet metal machine 30 gauge; automatically shed load to heavier 5/16" plate
- variable output settings for accurate voltage (heat) control; variable wire feed speed adjustment for precise welding amperage control
- built-in gas solenoid; no need to add later
- built-in conductor, wire is "hot" only when trigger is withdrawn for auto operation
- has rated for high duty cycle and long service life
- weld circuit gives proper settings for a variety of metal thickness for simple operation



These INSTRUCTIONS are for experienced operators. If you are not fully familiar with the principles of operation and safe practices for electric welding equipment, we urge you to read our booklet, "Precautions and Safe Practices for Electric Welding and Cutting," Form 50-520. Do NOT permit untrained persons to install, operate, or maintain this equipment. Do NOT attempt to install or operate this equipment until you have read and fully understood these instructions. If you do not fully understand these instructions, contact your supplier for further information.

SPECIFICATIONS

Output Current	30 - 130 amps (range)
	180 - 25% duty cycle
Input Voltage	115 or 230 vac, 60 Hz, Single Phase
Output Voltage (open circuit)	25 vdc
Input Current	18 amps @ 230 vac input (130 amps output)
	28 amps @ 115 vac input (38 amps output)
Dimensions	
	10-3/4" (270 mm) W x 18" (450 mm) D x 11-3/4" (298 mm) H
Weight	50 to 65 lbs
Wire Size (diameters)	
Coiled Wire	.030" (.8 mm); .035" (.9 mm); .045" (1.1 mm)
Coiled Wire	.030" (.8 mm); .035" (.9 mm)
Max. Plate Thickness	5/16" (7.9 mm)

CAUTION

Proper and accepted welding techniques must be used to ensure structurally sound welds. If weld failure or fractured part can result in personal injury, be sure to contact a professional, trained welder.

Do not attempt to weld or cut on flammable or explosive materials.

LTEC
 WELDING & CUTTING EQUIPMENT

Ltec Mig 130 Manual

Yicheng Fang



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