

- Install the clutch springs and clutch release plate.
- Tighten the clutch spring bolts diagonally.

**NOTE:**

After tightening the clutch spring bolts, make sure to have no clearance between clutch plates.

- When installing the one-way clutch, face the arrow mark of the one-way clutch to the inside.
- The one-way clutch and inner piece must be installed in the proper direction as shown in the illustration.
- Apply engine oil to the one-way clutch.

**NOTE:**

After installing the inner piece, make sure that the clutch wheel turns counter-clockwise freely and never turns clockwise.

- Apply THREAD LOCK SUPER "1303/1305" to the shoe shoe nut and tighten it to the specified torque with the special tool.

**NOTE:**

Shoe nut has left-hand thread.

99000-32030: Thread Lock Super "1303" (U.S.A.)

99000-32100: Thread Lock Super "1305" (Others)

Tightening torque: 110 — 130 N·m  
(11.0 — 13.0 kg·m, 79.5 — 94.0 lb·ft)

09910-20115: Conrod holder

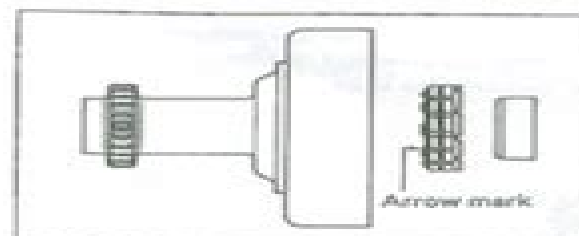
- Fit the dowel pins and oil jets.

**NOTE:**

Check the number of the oil jets and install them to the proper position.

- ① # 14 oil jet
- ② # 16 oil jet

- After installing the clutch cover, check if clutch release arm pin ③ and pin guide ④ are properly.



# Lt 160 Quadrunner Service Manual

**American Motors Corporation.  
Automotive Technical Service**



## **Lt 160 Quadrunner Service Manual:**

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**Chilton's Motorcycle and ATV Repair Manual, 1945-85** ,1986      Allis-Chalmers Shop Manual Ac-202 (I&T Shop Service Manuals/Ac-202) Penton Staff,2000-05-24 Model D 19 Models 180 185 190 190XT 200 7000 Models D 21 D 21 Series II Two Ten Two Twenty Models 7010 7020 7030 7040 7045 7050 7060 7080 Gas and diesel Diesel      **Chilton's Motorcycle and ATV Repair Manual, 1945-85** Chilton Book Company,1986 Gives advice on troubleshooting and repair techniques for motorcycles and all terrain vehicles built by Harley Davidson Honda Kawasaki Moto Guzzi Norton Suzuki Triumph and Yamaha      **Valiant R Series Max Ellery's vehicle repair manual** ,1996      *Chilton's Motorcycle and ATV Repair Manual* Chilton Book Company,1974      L.D. 260-360 British Leyland (Austin-Morris). Service Division,1971      *Deutz-Allis Shop Manual: Models 6240,6250,6260, 6265, 6275 (I & T Shop Service)* Penton Staff,2000-05-24 Models 6240 6250 6260 6265 6275      **Service Repair Manual** David Brown Tractors Ltd,1979      Suzuki LT250R Service Manual ,1987      **Toyota Land Cruiser Automotive Repair Manual** Jeff Killingsworth,John Harold Haynes,2005-01-01      **Technical Service Manual, Rambler American, '64** American Motors Corporation. Automotive Technical Service,1964      **Toyota Hilux/4 Runner Diesel 1979-1997 Auto Repair Manual-LN, Diesel Eng 2 & 4 Wheel Drive** Max Ellery,2003-05-01 Step by step instructions with plenty of photographs plus detailed information on 4 cylinder L 2L 2L T and 3L vehicles including turbo versions from 1979 to 1997 2WD and 4WD LN Series for 30s 40s 50s 60s 120s and 130s body styles Engines all transmissions axles suspension brakes body wiring schematics problem solving plus more Tune up Maintenance Repairs Mechanical Bodywork Electrical diagrams Specifications Restoration Worldwide specifications Suitable for DIY enthusiast or the mechanic      *Rambler '65 American Technical Service Manual* American Motors Corporation. Automotive Technical Service,1965      **John Deere 555A Crawler Loader Technical Service Repair Manual 555 A** ,1986-11-15      Suzuki LT250E Service Manual ,1985      Chilton's Truck Repair Manual Chilton Book Company. Automotive Editorial Department,1974

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