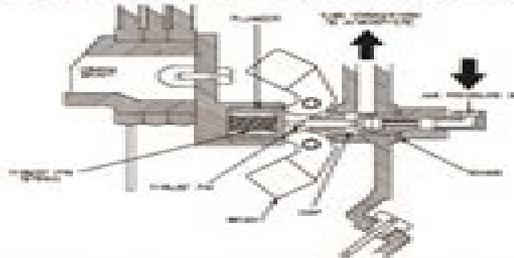
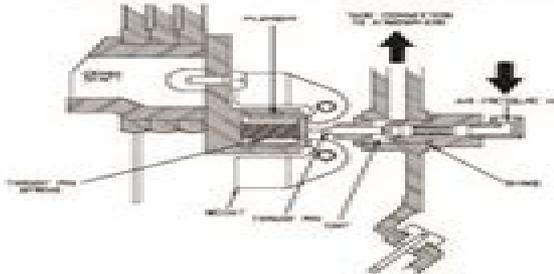


Position of weight and thrust pin when unit is operating.



Position of weight and thrust pin when unit is stopped.



PILOT VALVE ADJUSTMENT

If the pilot valve tube line is excessively hot, it is a good indication that the pilot valve is leaking and adjustment is required.

To adjust the pilot valve, proceed as follows:

1. Stop the unit and disconnect and tag the electrical supply main switch to prevent accidental start-up.
2. Remove the pilot valve tube and the tube fittings.
3. Remove the pilot valve body and all existing shims.
4. Screw the pilot valve body back into the frame end cover (without any shims) until contact with the thrust pin is felt. Advance the pilot valve body 1/4 to 1/2 turn more.

If contact with the thrust pin cannot be felt, the following steps may be necessary to locate the contact point:

1. Insert a small instrument (punch, rod, nail, etc.) into the end of the pilot valve until it contacts the valve stem.
2. While still inserted in the pilot valve, make a mark on the instrument even with the outside edge of the pilot valve body.
3. Keeping the instrument pressed lightly against the valve stem, screw the pilot valve body into the frame end cover. When the mark on the instrument starts moving out away from the edge of the pilot valve body, contact has been made with the thrust pin.
4. Advance the pilot valve body 1/4 to 1/2 turn more and proceed with step five.
5. Measure the gap between the pilot valve body and the frame end cover.
6. Remove the pilot valve body and add enough shims to fill the gap measured in step five.
7. Screw the pilot valve body back into the frame end cover until the body is tight on the shims.
8. Reconnect the pilot valve tube and tube fittings.

BREATHER/UNLOADER BY-PASS

The breather/unloader by-pass tube line eliminates air pressure build-up in the compressor frame by providing a passage for the air to escape through the inlet unloader (if opened) or (if closed) through the check valve, therefore, by-passing the inlet unloader and escaping to atmosphere through the inlet filter/silencer.

OIL CONSUMPTION CHECK

A rule of thumb in determining a "passing grade" for oil consumption is to consider consumption at or above 50 horsepower-hours per ounce to be acceptable.

The formula is as follows:

$$\frac{\text{Horsepower} \times \text{Hours of Operation}}{\text{Ounces of Oil Used}} = \text{Horsepower Hours per Ounce}$$

To apply this formula, consider the size of the machine. In the following example, a 5 horsepower compressor uses 2 ounces of oil every 20 hours of operation.

$$\frac{5 \text{ Horsepower} \times 20 \text{ Hours of Operation}}{2 \text{ Ounces of Oil Used}} = 50 \text{ Horsepower Hours per Ounce}$$

The compressor in the example passes the oil consumption test.

NOTE New or rebuilt compressor pumps will discharge higher than normal amounts of oil until the piston rings are seated (approximately 100 operating hours).

MAINTENANCE

⚠ WARNING Before performing maintenance, release air pressure from the system and disconnect, lock and tag the main power supply or disconnect the wire from the engine spark plug.

NOTE All compressed air systems contain maintenance parts (e.g. lubricating oil, filters, separators) which are periodically replaced. These used parts may be, or may contain, substances that are regulated and must be disposed of in accordance with local, state, and federal laws and regulations.

NOTE Take note of the positions and locations of parts during disassembly to make reassembly easier. The assembly sequences and parts illustrated may differ for your particular unit.

NOTE Any service operations not explained in this manual should be performed by an authorized service representative.

NOTE Reference the engine owner's manual for engine care information.

NOTE The following maintenance schedule has been developed for typical applications. Maintenance intervals should be shortened in harsher environments.

Ingersoll Rand Model 234 User Manual

AN Whitehead



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Operator, Organizational, Direct and General Support Maintenance Manual, 1987, **Index of Technical Publications** United States. Department of the Army, 1977 **Index of Technical Manuals, Technical Regulations, Technical Bulletins, Supply Bulletins, Lubrications Orders, and Modification Work Orders** United States. Department of the Army, 1954 **Monthly Catalogue, United States Public Documents**, 1990-11 **Monthly Catalog of United States Government Publications**, 1994-10 **Field Manuals** United States. War Department, 1948 **Certain Air Impact Wrenches, Inv. 337-TA-311**, Official Gazette of the United States Patent Office United States. Patent Office, 1917 Handbook of Construction Plant Richard Turner Dana, 1914 **DA Pam**, 1967 *List and Index of War Department Publications* United States. War Department, 1946 *Security Owner's Stock Guide*, 1985 Mining Engineers' Handbook Robert Peele, 1918 *An Introductory Guide to EC Competition Law and Practice* Valentine Korah, 1994 **Army Regulations** United States. Dept. of the Army, Field Methods for Geologists and Hydrogeologists Fakhry A. Assaad, James W. LaMoreaux, Travis Hughes, 2013-03-09 This book is designed for scientists and engineers who want practical information to plan manage write and review geologic and hydrologic projects and reports It provides step by step methods to prepare more timely readable and technically accurate reports Detailed guidelines are provided to prepare the different subjects included in this book Source references project proposals and checklists are included to assist authors The use of the techniques described in this book will result in less time spent in report writing editing rewriting and review which will save time and money This book is the result of nearly 50 years of experience in program and project development in the field of hydrogeology The two main authors P E LaMoreaux and Fakhry Assaad who submitted both the idea and the major subjects of the book have been closely associated during this period with the Geological Survey of Egypt the General Desert Development Organization in Egypt the u S Geological Survey USGS the Geological Survey of Alabama the University of Alabama and in a great variety of consulting projects in different States of America and over the world It is based on experience from the assignment and supervision of many professionals with a great variety of academic training and experience *Military Publications, Index of Supply Manuals, Transportation Corps*, 1956 Cosgrove's Handbook of Woodworking Machinery Cosgrove Company, 1923 Handbook of Rock Excavation, Methods and Cost Halbert Powers Gillette, 1916

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