

**Inspection**

1. Free length or load of cushion springs.
2. Deformation or oil leakage of rear cushion damper.
3. Breakage of rear cushion stopper rubber.

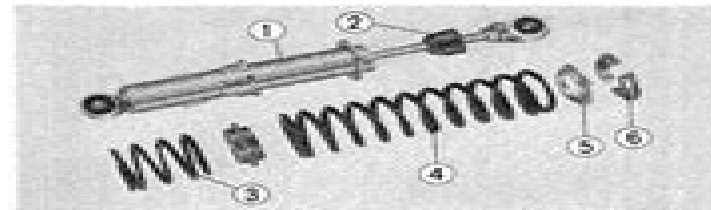


Fig. 2-46 ① Rear damper  
② Stopper rubber  
③ Rear cushion spring A  
④ Rear cushion spring B  
⑤ Rear cushion spring seat  
⑥ Spring seat stopper

**Key to Assembly**

1. Compress rear cushion spring with the rear cushion service tool, raise upper joint upward and set rear cushion with stopper.



Fig. 2-47 ① Upper joint

2. When attaching rear cushion ass'y for normal riding or so usually attach it to the rear attaching hole of the two located on top bracket.

This adjustment can be made on the model XL250 only.

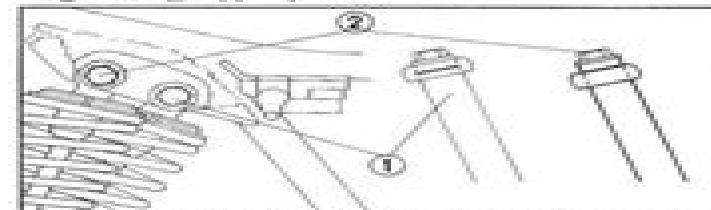


Fig. 2-48 ① Standard position ② High position

**REAR FORK****Key to Disassembly**

1. Remove rear fork pivot nut, pull out rear fork pivot nut and remove rear fork.

**Inspection**

1. Rear fork center collar-to-bush clearance.
2. Bend of rear fork swing arm.

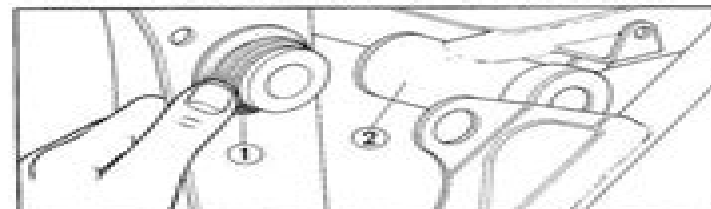


Fig. 2-49 ① Dust seal ② Rear fork

**Key to Assembly**

1. Attach oil seal lip of dust seal cap as shown, and lip can be easily attached without fold.
2. Coat rear fork center collar with grease and install it to pivot bush.

On the models XL250K1 and XL350, the rear forks are not equipped with a grease fitting. When they are disassembled, apply a coat of grease to the outside of the center collars for reassembly.

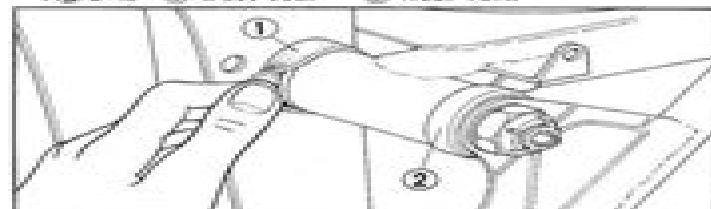


Fig. 2-50 ① Dust seal ② Rear fork

# Honda XI Service Manual

**K Payea**



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## **Table of Contents Honda Xl Service Manual**

1. Understanding the eBook Honda Xl Service Manual
  - The Rise of Digital Reading Honda Xl Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Honda Xl Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Honda Xl Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Honda Xl Service Manual
  - Personalized Recommendations
  - Honda Xl Service Manual User Reviews and Ratings
  - Honda Xl Service Manual and Bestseller Lists

5. Accessing Honda Xl Service Manual Free and Paid eBooks
  - Honda Xl Service Manual Public Domain eBooks
  - Honda Xl Service Manual eBook Subscription Services
  - Honda Xl Service Manual Budget-Friendly Options
6. Navigating Honda Xl Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Honda Xl Service Manual Compatibility with Devices
  - Honda Xl Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Honda Xl Service Manual
  - Highlighting and Note-Taking Honda Xl Service Manual
  - Interactive Elements Honda Xl Service Manual
8. Staying Engaged with Honda Xl Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Honda Xl Service Manual
9. Balancing eBooks and Physical Books Honda Xl Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Honda Xl Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Honda Xl Service Manual
  - Setting Reading Goals Honda Xl Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Honda Xl Service Manual
  - Fact-Checking eBook Content of Honda Xl Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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