



## • FRONT FORK

### Removal:

Remove the front wheel.  
Loosen the fork boot clamp screws.

Remove the speedometer cable from the clamp on the right fork.

(1) BOOT CLAMP



(2) SPEEDOMETER CABLE CLAMP

Loosen the upper and lower fork pinch bolts.  
Remove the front forks.  
Remove the fork boot.

(1) FORK PINCH BOLTS



### Disassembly:

Release the air from each fork tube by pressing the air valve core.

### **WARNING**

*Be sure to release front fork air pressure before disassembling to prevent parts from becoming projectiles.*

Hold the tube in a vise with soft jaws or a shop towel, avoiding the sliding surface.  
Remove the fork cap bolt.

### **WARNING**

*The cap bolts are under spring pressure. Use care when removing and wear eye and face protection.*

(1) AIR VALVE

(2) FORK CAP BOLT



# Honda Xl400r Xl500r Service Repair Manual 1982 Onwards

**Roman Wölfel**



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