

**Inspection**

1. Free length or load of cushion springs.
2. Deformation or oil leakage of rear cushion damper.
3. Breakage of rear cushion stopper rubber.

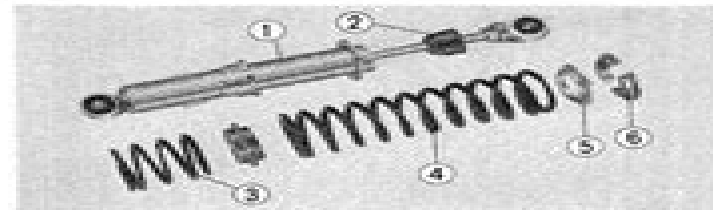


Fig. 2-46 ① Rear damper  
② Stopper rubber  
③ Rear cushion spring A  
④ Rear cushion spring B  
⑤ Rear cushion spring seat  
⑥ Spring seat stopper

**Key to Assembly**

1. Compress rear cushion spring with the rear cushion service tool, raise upper joint upward and set rear cushion with stopper.

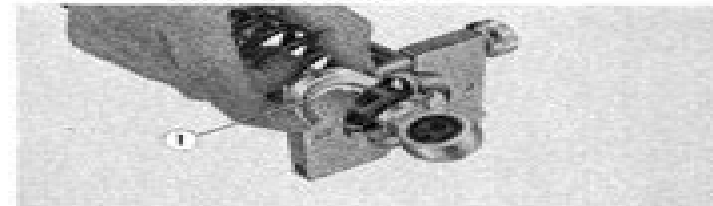


Fig. 2-47 ① Upper joint

2. When attaching rear cushion ass'y for normal riding or so usually attach it to the rear attaching hole of the two located on top bracket.

This adjustment can be made on the model XL250 only.

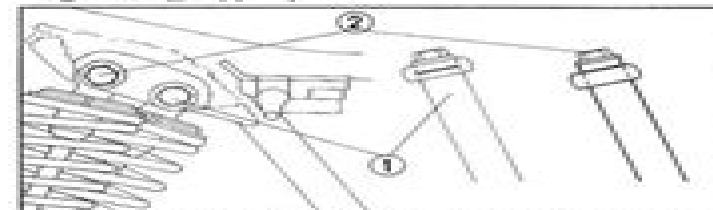


Fig. 2-48 ① Standard position ② High position

**REAR FORK****Key to Disassembly**

1. Remove rear fork pivot nut, pull out rear fork pivot nut and remove rear fork.

**Inspection**

1. Rear fork center collar-to-bush clearance.
2. Bend of rear fork swing arm.

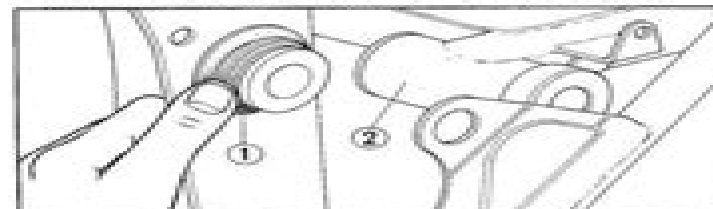


Fig. 2-49 ① Dust seal ② Rear fork

**Key to Assembly**

1. Attach oil seal lip of dust seal cap as shown, and lip can be easily attached without fold.
2. Coat rear fork center collar with grease and install it to pivot bush.

On the models XL250K1 and XL350, the rear forks are not equipped with a grease fitting. When they are disassembled, apply a coat of grease to the outside of the center collars for reassembly.

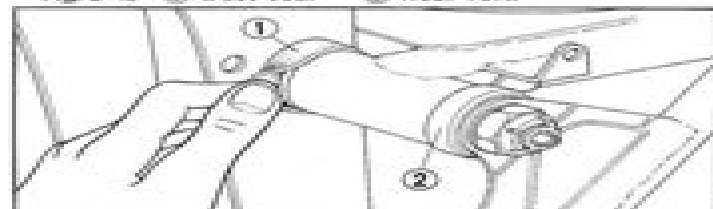


Fig. 2-50 ① Dust seal ② Rear fork

# Honda Xl 250 S Repair Manual

**SB Merriam**



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