



FRAMO Cargo Pumps OPERATION MANUAL

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2.0 OPERATING INFORMATION

2.1 Discharging

To get maximum lifetime of the pumps, operate the pumps within the operation range.



Check that the hydraulic system is started and enough hydraulic power is available.

Operation of pump from cargo control panel:

- 1) Local control valve and cargo discharge valve must be in closed position.

Cargo discharge valve, CLOSED

Cargo purging valve
CLOSED
(Purging hose disconnected)

Local control
valve, CLOSED

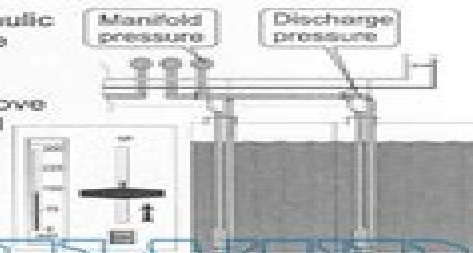
HP service valve, OPEN
Only to be closed when carrying
out service work on the pump.

Stripping valve, CLOSED

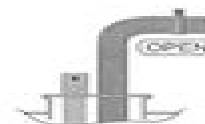
- 2) Start the pump and let it run with hydraulic motor pressure at approx 50 bar for 1 minute.



- 3) Increase hydraulic motor pressure until the cargo discharge pressure is above cargo manifold pressure.



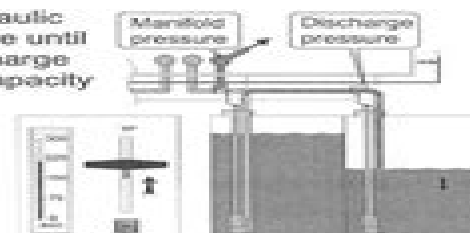
- 4) Open cargo discharge valve.



Note!

Avoid running pumps against closed cargo valve with high discharge pressure for a longer period.

- 5) Increase hydraulic motor pressure until required discharge pressure or capacity is achieved.

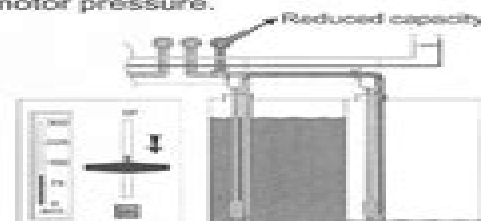


Note!

Check that the system pressure is about 20 bar above the motor pressure of the highest consumer.

- 6) End of discharging

When the pump starts to loose suction (indicated by vibrations and hydraulic pressure pulsations), reduce pumping capacity to avoid hunting and dry running. Empty the cargo tank at reduced hydraulic motor pressure.



- 7) When the cargo tank is empty the hydraulic motor pressure will drop.

Close cargo discharge valve and stop the pump (handle in minimum position).



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Framo Pump Operation Manual

Jiyuan Zhang



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