

COMPRESSOR MOUNTING TORQUE AND CLUTCH AIR GAP

*NOTE: This is a reference guide only. Always refer to OEM for specific application when available.

	Torque Compressor to Engine	Torque Compressor to Bracket	Torque Manifold/Fitting	Air Gap	Torque Shaft Nut	Method of Adjustment
2 CY 2000		Refer to OEM Specification			20 ft. lbs.	Non-Adjustable
HC17	30 ft. lbs. 2.2/2.5 40 ft. lbs. 3.0	21 ft. lbs. 2.2/2.5 40 ft. lbs. 3.0	10-20 ft. lbs. 2.2/2.5 15-20 ft. lbs. 3.0	.020-.025	12 ft. lbs.	Shim
AD90	30 ft. lbs. 2.2/2.5 40 ft. lbs. 3.0	21 ft. lbs. 2.2/2.5 40 ft. lbs. 3.0	10-20 ft. lbs. 2.2/2.5 15-20 ft. lbs. 3.0	.020-.025	12 ft. lbs.	Shim
AD	30 ft. lbs. 3.2/3.5	30 ft. lbs. 3.2/3.5	15-20 ft. lbs.			
AD		Refer to OEM Specification		.020-.027	N/A	Press Fit
BOSCH		Refer to OEM Specification		.015-.030	-	Shim
C171	30 ft. lbs. 2.2/2.5 40 ft. lbs. 3.0	21 ft. lbs. 2.2/2.5 40 ft. lbs. 3.0	10-20 ft. lbs. 2.2/2.5 15-20 ft. lbs. 3.0	.020-.030	12 ft. lbs.	Shim
	30 ft. lbs. 3.2/3.5	30 ft. lbs. 3.2/3.5	10-20 ft. lbs. 3.2/3.5			
CVC	50 ft. lbs.	50 ft. lbs.	20 ft. lbs.	.013-.024	105 in. lbs.	Shim
DOW, DOW, HC-50		50 ft. lbs.	17 ft. lbs.	.016-.030	10 ft. lbs.	Shim
DOW, DOW		50 ft. lbs.	17 ft. lbs.	.016-.030	10 ft. lbs.	Shim
FORD F58	17 ft. lbs. to 25 ft. lbs.	17 ft. lbs. to 25 ft. lbs.	15-20 ft. lbs.	.020-.035	12 ft. lbs.	Shim
FORD F615 F610	15-21 ft. lbs.	N/A	13-17 ft. lbs.	.013-.033	12 ft. lbs.	Shim
Ford Sonora		Refer to OEM Specification		.014-.030	12 ft. lbs.	Shim
F5-18	Bolt = 35 ft. lbs. Nuts = 2-18 ft. lbs.	N/A	11 ft. lbs.	.014-.026	10 ft. lbs.	Shim
F5-20	Bolt = 35 ft. lbs. Nuts = 2-18 ft. lbs.	N/A	11 ft. lbs.	.014-.026	10 ft. lbs.	Shim
HC 500, HOMO		Refer to OEM Specification		-	20 ft. lbs.	Non-Adjustable
HC 5000		Refer to OEM Specification		-	20 ft. lbs.	Non-Adjustable
HITACHI ADAL		Refer to OEM Specification		.015-.030	-	Shim
HITACHI RADIAL	30 ft. lbs.	18 ft. lbs.	-	.015-.033	-	Shim
HIRE, CAR, HEIGHT	40 ft. lbs.	37 ft. lbs.	25 ft. lbs.	.015-.025	N/A	Press Fit
HS-15	15.0-22.6 ft. lbs.	12.5 ft. lbs.	12.0-19.2 ft. lbs.	.0157-.0236	7.5-11.3 ft. lbs.	Shim
HS-17	15.0-22.6 ft. lbs.	N/A	12.0-19.2 ft. lbs.	.014-.026	7.5-11.3 ft. lbs.	Shim
HS-18	14.5-19.4 ft. lbs.	N/A	12.1-17.3 ft. lbs.	.014-.026	7.5-11.3 ft. lbs.	Shim
HS-20	14-21 ft. lbs.	N/A	7.5-11.3 ft. lbs.	.014-.026	7.5-11.3 ft. lbs.	Shim
KIRKBY		Refer to OEM Specification		.013-.024	15 ft. lbs.	Shim
MAZDA/SHITA	30 ft. lbs.	18 ft. lbs.	-	.015-.030	-	Shim
MITSUBISHI	30 ft. lbs.	18 ft. lbs.	-	.015-.030	-	Shim
NISSAN CALSONIC	30 ft. lbs.	18 ft. lbs.	-	.015-.030	-	Shim
NISSAN/DENSO 10P	30 ft. lbs.	18 ft. lbs.	-	.016-.030	10 ft. lbs.	Shim
NISSAN/DENSO 80	30 ft. lbs.	18 ft. lbs.	-	.016-.030	12 ft. lbs.	Shim
NISSAN/DENSO 8P	30 ft. lbs.	18 ft. lbs.	-	.020-.026	12 ft. lbs.	Shim
PANASONIC RA1301		18 ft. lbs.	10-14 ft. lbs.	.016-.030	-	Shim
R4	40 ft. lbs.	24 ft. lbs.	25 ft. lbs.	.020-.040	N/A	Press Fit
		30 ft. lbs. Diesel				
SA1150		Refer to OEM Specification		.014-.026	10 ft. lbs.	Shim
SD 508, 510, 709		30 ft. lbs.	17 ft. lbs.	.016-.031	10 ft. lbs.	Shim
SEICO-SEICO	16-20 ft. lbs.			.015-.030	10 ft. lbs.	Shim
SELTEC		Refer to OEM Specification		.015-.030	10 ft. lbs.	Shim
TR 20, TR105		30 ft. lbs.	17 ft. lbs.	.013-.026	10 ft. lbs.	Shim
TRF200, TR5000		Refer to OEM Specification		.014-.026	13 ft. lbs.	Shim
TV12, TV14		Refer to OEM Specification		.016-.024	10 ft. lbs.	Shim
V5	40 ft. lbs.	37 ft. lbs.	25 ft. lbs.	.015-.025	N/A	Press Fit
YORK 208		Refer to OEM Specification		-	20 ft. lbs.	Non-Adjustable
YORK 208, 218		Refer to OEM Specification		-	20 ft. lbs.	Non-Adjustable

* Check with the OEM for each vehicle for these specifications. Not available from TCO.

Four Seasons Ac Compressor Oil Capacity

Jin-Ying Zhang



Four Seasons Ac Compressor Oil Capacity:

Four Seasons Ac Compressor Oil Capacity Book Review: Unveiling the Power of Words

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
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