



Figure 20
Timing Gears

1. Camshaft Gear
2. Crankshaft Gear
3. Camshaft Drive Gear
4. Injection Pump Drive Gear



Figure 21
Measuring Timing Gear Backlash

1. Camshaft Gear
2. Oil Slinger (Reference Only)
3. Feeler Gauge
4. Camshaft Drive Gear

4. Remove the power steering pump where fitted, see "STEERING SYSTEMS"—Part 9.
5. Withdraw the retaining bolts then remove the front cover and gasket. Remove the oil slinger.
6. Before removing the timing gears, Figure 20, use a dial indicator or feeler gauges, to measure the backlash between each set of mating gears, Figure 21. Rotate the gears and check the backlash at four equidistant points on the gears. Renew the gears if the backlash exceeds the specified limits, see "Specifications"—Chapter 4.
7. Pry the camshaft gear away from the thrust plate and using a dial indicator or feeler gauges, measure the clearance, Figure 22. Install a new camshaft thrust plate if the camshaft end play exceeds the specified limits, see "Specifications"—Chapter 4.



Figure 22
Measuring Camshaft End Play

1. Screwdriver
2. Feeler Gauge
3. Camshaft Gear
4. Thrust Plate

Ford New Holland 7610 Repair Manual

SA Adler



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1. Understanding the eBook Ford New Holland 7610 Repair Manual
 - The Rise of Digital Reading Ford New Holland 7610 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford New Holland 7610 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford New Holland 7610 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford New Holland 7610 Repair Manual
 - Personalized Recommendations
 - Ford New Holland 7610 Repair Manual User Reviews and Ratings
 - Ford New Holland 7610 Repair Manual and Bestseller Lists
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 - Ford New Holland 7610 Repair Manual Budget-Friendly Options
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 - Ford New Holland 7610 Repair Manual Compatibility with Devices
 - Ford New Holland 7610 Repair Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford New Holland 7610 Repair Manual
 - Highlighting and Note-Taking Ford New Holland 7610 Repair Manual
 - Interactive Elements Ford New Holland 7610 Repair Manual
 8. Staying Engaged with Ford New Holland 7610 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford New Holland 7610 Repair Manual
 9. Balancing eBooks and Physical Books Ford New Holland 7610 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford New Holland 7610 Repair Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Ford New Holland 7610 Repair Manual
 - Setting Reading Goals Ford New Holland 7610 Repair Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Ford New Holland 7610 Repair Manual
 - Fact-Checking eBook Content of Ford New Holland 7610 Repair Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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