

# Mazda B-Series 1998-2006 Workshop Manual

## CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley
2	Oil pump
3	Timing gear cover
4	Oil pump
5	Oil pump
6	Timing gear
7	Timing gear
8	Oil pump
9	Oil pump
10	Oil pump
11	Oil pump
12	Oil pump
13	Oil pump
14	Oil pump
15	Oil pump
16	Oil pump
17	Oil pump

1	Oil pump
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8	Oil pump
9	Oil pump
10	Oil pump
11	Oil pump
12	Oil pump
13	Oil pump
14	Oil pump
15	Oil pump
16	Oil pump
17	Oil pump

## Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



## PIP Pulley Disassembly Note

- Remove the PIP by using the SST.



## Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



## PIP Gear Disassembly Note

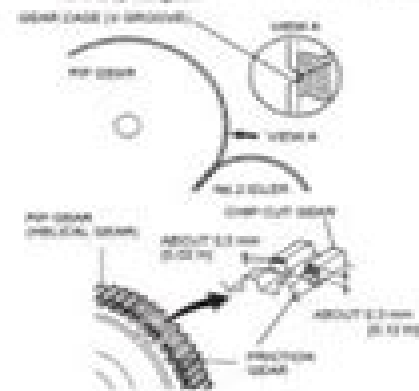
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

## Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

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CONTINUED

# Mazda B Series Diesel Workshop Manual

**R. M. Jex**



## **Mazda B Series Diesel Workshop Manual:**

*Haynes Mazda B-Series Pick-Ups Owners Workshop Manual, No. 267* Mike Stubblefield, John Harold Haynes, 1990 VW Polo Petrol & Diesel Service & Repair Manual R. M. Jex, 2007 Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo

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